

ISO 10462:2013-12 (E)

Gas cylinders - Acetylene cylinders - Periodic inspection and maintenance

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	General	3
4.1	Intervals between periodic inspections	3
4.2	Requirements for inspection	3
5	Preparation of the acetylene cylinder	3
5.1	Depressurization of the acetylene cylinder	3
5.2	Preparation for external visual inspection	4
5.3	Removal of the valve	4
5.4	Removal of neck/core hole filters	4
6	Inspection and maintenance	5
6.1	External visual inspection	5
6.2	Inspection of the porous material	5
6.3	Addition of non-monolithic porous material	6
6.4	Replacement of porous material	7
6.5	Inspection of fusible plugs	7
6.6	Inspection of valves	7
6.7	Inspection of cylinder neck	7
6.8	Reassembly	8
7	Cylinder marking and identification	8
8	Records	9
9	Rejection and rendering cylinders unserviceable	9
10	Disposal of unserviceable cylinders	9
Annex A (informative) Tops of acetylene cylinders containing monolithic porous material		11
Annex B (normative) External visual inspection		14
Annex C (normative) Determination of the top clearance		17
Annex D (normative) Cracks in the porous material		19
Annex E (informative) Rings for indicating the date of the next periodic inspection for gas cylinders		20
Bibliography		22