DIN EN ISO 14246:2014-10 (E)

Gas cylinders - Cylinder valves - Manufacturing tests and examinations (ISO 14246:2014)

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Cleaning 6

5 Manufacturing tests and examinations 6
5.1 General 6
5.2 Valve test pressure 6
5.3 Tests to be performed on every valve 7
5.4 Inspections, verifications and examinations to be performed on a sample 7
5.5 Procedures to verify materials of construction and components 8

Annex A (informative) Example of test protocol on every valve 9

Bibliography 10