

# DIN EN ISO 11372:2012-03 (E)

## Gas cylinders - Acetylene cylinders - Filling conditions and filling inspection (ISO 11372:2011)

---

<b>Contents</b>		<b>Page</b>
<b>Foreword</b>	.....	<b>3</b>
<b>Introduction</b>	.....	<b>4</b>
<b>1</b>	<b>Scope</b> .....	<b>5</b>
<b>2</b>	<b>Terms and definitions</b> .....	<b>5</b>
<b>3</b>	<b>Filling inspection</b> .....	<b>7</b>
<b>3.1</b>	<b>General</b> .....	<b>7</b>
<b>3.2</b>	<b>Pre-fill inspection</b> .....	<b>7</b>
<b>3.3</b>	<b>Solvent content</b> .....	<b>8</b>
<b>3.4</b>	<b>Inspection during filling</b> .....	<b>9</b>
<b>3.5</b>	<b>Post-fill inspection</b> .....	<b>10</b>
<b>4</b>	<b>Specific filling inspection of solvent-free acetylene cylinders</b> .....	<b>10</b>
<b>4.1</b>	<b>Pre-fill inspection</b> .....	<b>10</b>
<b>4.2</b>	<b>Post-fill inspection</b> .....	<b>11</b>
<b>Annex A (informative) Safe operating diagram</b> .....		<b>12</b>
<b>Annex B (normative) Determination of the solvent content in acetylene cylinders</b> .....		<b>15</b>
<b>Bibliography</b> .....		<b>17</b>