DIN EN ISO 9809-2:2010-10 (E)

Gas cylinders - Refillable seamless steel gas cy linders - Design, construction and testing - Part 2: Quenched and tempered steel cylinders with tensile strength greater than or equal to 1 100 MPa (ISO 9809-2:2010)

Contents

Page

Foreword 3

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Symbols 8

5 Inspection and testing 9

6 Materials 9

7 Design 12

8 Construction and workmanship 16

9 Type approval procedure 18

10 Batch tests 24

11 Tests/examinations on every cylinder 32

12 Certification 33

13 Marking 34

Annex A (informative) Description and evaluation of manufacturing imperfections and conditions for rejection of seamless steel gas cylinders at time of final visual inspection by the manufacturer 35

Annex B (normative) Ultrasonic examination 41

Annex C (informative) Type approval certificate 47

Annex D (informative) Acceptance certificate 48

Annex NA (normative) Specific European requirements 50

Bibliography 5