

ISO 3643:2024-09 (E)

Rolling bearings - Ceramic rolling elements - Terms and characteristics of surface imperfections

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification of surface imperfections	2
5	Surface imperfections	3
5.1	General	3
5.2	Crack	3
5.2.1	General	3
5.2.2	Open crack	3
5.2.3	Partially healed crack	5
5.2.4	C-crack	5
5.2.5	Star crack	7
5.3	Linear hollow indication	8
5.3.1	General	8
5.3.2	Scratch	8
5.3.3	Cut	9
5.3.4	Contact mark	10
5.4	Irregular or rounded shaped hollow indication	12
5.4.1	General	12
5.4.2	Pore	12
5.4.3	Missing material	13
5.4.4	Flat	14
5.5	Optically variable region	15
5.5.1	General	15
5.5.2	Snowflakes	15
5.5.3	Inclusion	17
5.5.4	Colour variation	22
5.5.5	Smearing	23
5.5.6	Healed crack	23
5.5.7	Non cleaned-up area	25
Annex A (informative) Explanations for the terms used in inspection means		26
Annex B (informative) Dye penetrant inspection		29
Annex C (informative) Scanning electron microscope		31
Bibliography		33