DIN ISO 4386-1:2022-08 (E)

Plain bearings - Metallic multilayer plain bearings - Part 1: Non-destructive ultrasonic testing of bond of thickness ≥ 0,5 mm (I SO 4386-1:2019)

Contents

Page

National foreword ... **3**

National Annex NA (informative) **Bibliography** ... **4**

Foreword ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Symbols ... **6**

5 Test equipment ... **7**
5.1 Ultrasonic instrument ... 7
5.2 Probe ... 7
5.3 Reference block ... 7

6 Preparation of test surface ... **7**

7 Testing ... **7**
7.1 General ... 7
7.2 Testing with a back-wall echo ... 7
7.3 Testing without a back-wall echo ... 8

8 Test classes ... **11**

9 Defect groups ... **11**

10 Evaluation ... **12**
10.1 General ... 12
10.2 Marking of defective areas ... 13
10.3 Designation ... 13

Bibliography ... **14**