# ISO 3245:2015-12 (E)

## Rolling bearings - Needle roller bearings with drawn cup and without inner ring - Boundary dimensions, geometrical product specifications (GPS) and tolerance values

## Contents

Page


Foreword ..... iv

Introduction ..... v

1 Scope ..... 1

2 Normative references ..... 1

3 Terms and definitions ..... 1

4 Symbols ..... 1

5 Nominal boundary dimensions ..... 4

6 Tolerances ..... 5
6.1 General ..... 5
6.2 Tolerance for the bore diameter ..... 5
6.3 Tolerance for the drawn cup ..... 7
6.3.1 Drawn cup width, C ..... 7
6.3.2 End thickness of profiled end and flat end drawn cup C1 and C2 ..... 8
6.3.3 Chamfer dimension, r ..... 8

Annex A (informative) Tolerances for shaft raceway and housing bore ..... 9

Bibliography ..... 11