ISO 12051:2026-09 (E)

Plastics piping systems for water supply and drainage and sewerage under pressure - Modified poly(vinyl chloride)(PVC-M) pipe

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms, definitions, symbols and abbreviated terms 2
3.1 Terms and definition 2
3.1.1 Terms related to geometrical definitions 3
3.1.2 Terms related to material 4
3.1.3 Terms related to material characteristics 5
3.1.4 Terms related to service conditions 5
3.2 Symbols 6
3.3 Abbreviated terms 8

4 Material 8
4.1 General 8
4.2 General requirements for compounds or formulations 8
4.3 Special requirement for compounds or formulations for components in contact with drinking water 8
4.4 Use of reworked material and recyclate material 9
4.5 Density 9
4.6 Classification and verification of materials 9
4.6.1 Classification of compounds or formulations in pipe form 9
4.6.2 Verification of compounds or formulations in pipe form of PVC-M 250 9

5 General characteristics 9
5.1 Appearance 9
5.2 Colour 10
5.3 Opacity of pipes intended for the above-ground conveyance of water 10

6 Geometrical characteristics 10
6.1 Measurement of dimensions 10
6.2 Nominal outside diameters 10
6.3 Mean outside diameters and their tolerances 10
6.4 Wall thickness and their tolerances 11
6.5 Length of pipe 13
6.6 Pipes with sockets 14
6.6.1 Sockets for solvent cementing 14
6.6.2 Sockets for elastomeric ring seal type joints 15
6.6.3 Minimum depth of engagement of sockets 16
6.6.4 Calculation of depth of engagement 16
6.7 Pipe ends for ring seal or solvent cement joints 19

7 Classification and selection of pipes 19
7.1 Classification 19
7.2 Selection of nominal pressure and pipe series S for water up to and including 25 °C 19
7.3 Determination of the allowable operating pressure for water up to 45 °C 19

8 Mechanical characteristics 20
8.1 Resistance to high velocity impact 20
8.2 Resistance to internal pressure 20
8.3 Ring stiffness 21
8.4 C-Ring toughness test 21
8.5 Long-term toughness 21
8.6 Resistance of notched pipe to internal pressure 21

9 Physical characteristics 21

10 Sealing rings 22

11 Adhesives 22

12 Performance requirements 23

13 Marking 23
13.1 General 23
13.2 Minimum required marking 23
13.3 Additional marking 23

Annex A (normative) Allowable operating pressures 24

Annex B (normative) Resistance to high velocity impact fracture 26

Annex C (normative) Method for determination of C-ring toughness 29

Annex D (informative) Calculation of negative pressure capability of pipes 33

Annex E (normative) Method for determination of long-term toughness 34

Annex F (normative) Method for determining the resistance of notched pipe to internal pressure ... 37

Bibliography 39