

ISO 11300-1:2026-02 (E)

Piping systems for rehabilitation of underground drains, sewers and water supply networks - Part 1: Polyethylene (PE) material

Contents

Page

Foreword.....	v
Introduction.....	vi
1 Scope.....	1
2 Normative references.....	2
3 Terms and definitions.....	3
3.1 General.....	3
3.2 Terms related to techniques.....	4
3.3 Terms related to characteristics.....	4
3.4 Terms related to product stages.....	6
3.5 Terms related to materials.....	6
3.6 Terms related to service conditions.....	7
3.7 Terms related to joints.....	8
4 Symbols and abbreviated terms.....	9
4.1 Symbols.....	9
4.2 Abbreviated terms.....	10
5 Pipes.....	10
5.1 Materials.....	10
5.1.1 General.....	10
5.1.2 Virgin material.....	10
5.1.3 Reprocessable material and recyclable material.....	11
5.2 General characteristics.....	11
5.2.1 Appearance.....	11
5.2.2 Colour.....	11
5.3 Material characteristics.....	11
5.4 Geometric characteristics.....	11
5.5 Mechanical characteristics.....	11
5.6 Physical characteristics.....	12
5.7 Jointing.....	12
5.8 Marking.....	12
5.9 Regional requirements for pipes.....	13
6 Fittings.....	13
6.1 Materials.....	13
6.2 General characteristics.....	13
6.3 Material characteristics.....	14
6.4 Geometric characteristics.....	14
6.5 Mechanical characteristics.....	14
6.6 Physical characteristics.....	14
6.7 Jointing.....	14
6.8 Marking.....	14
6.9 Regional requirements for fittings.....	14
7 Ancillary components.....	14
8 Fitness for purpose.....	15
8.1 Materials.....	15
8.2 General characteristics.....	15
8.3 Geometric characteristics.....	15
8.4 Mechanical characteristics.....	15

8.5	Sampling.....	16
8.6	Regional requirements for pipes.....	16
9	Installation practice.....	16
9.1	Preparatory work.....	16
9.2	Storage, handling and transport of pipes and fittings.....	17
9.3	Equipment.....	17
9.3.1	General.....	17
9.3.2	Butt fusion equipment and de-beading equipment.....	17
9.3.3	Pipe skids/rollers.....	18
9.3.4	Winching and rod-pulling equipment.....	18
9.3.5	Pipe entry guides.....	18
9.3.6	Electrofusion equipment.....	18
9.3.7	Inspection equipment.....	18
9.3.8	Lifting equipment.....	19
9.4	Installation.....	19
9.4.1	General.....	19
9.4.2	Safety precautions.....	20
9.4.3	Simulated installations.....	20
9.5	Process-related inspection and testing.....	20
9.6	Pipe end termination.....	21
9.7	Reconnection to the existing pipeline system.....	21
9.8	Final inspection and testing.....	21
9.9	Documentation.....	21
Annex A (normative) Additional requirements applicable for lining with continuous pipes.....		22
Annex B (normative) Additional requirements applicable for lining with close-fit pipes.....		24
Annex C (normative) Additional requirements for trenchless replacement techniques — Pipe bursting, pipe extraction, horizontal directional drilling and impact moling.....		29
Annex D (normative) Layered pipes.....		34
Annex E (normative) Factory-folded heat-reverted polyethylene (PE) pipe — Determination of memory ability.....		35
Annex F (informative) Pipe design considerations specific to pipe bursting and pipe extraction.....		37
Annex G (informative) Pipe design considerations specific to HDD.....		39
Annex H (informative) Summary of required elements to be included in installation manuals.....		41
Bibliography.....		43