ISO 11296-9:2022-09 (E)

Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks - Part 9: Lining with a rigidly anchored plastics inner layer

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 3

4 Symbols and abbreviated terms 4
4.1 General 4
4.2 Symbols 4
4.3 Abbreviated terms 5

5 Pipes at the "M" stage 5
5.1 Materials 5
5.1.1 Product variants 5
5.1.2 Components of RAPL 6
5.2 General characteristics 7
5.3 Material characteristics 7
5.3.1 Material characteristics of studded PE sheet and PE profiled plastics strip 7
5.3.2 Material characteristics of PVC-U profiled plastics strips 8
5.3.3 Material characteristics of seam sealant 8
5.3.4 Material characteristics of the grout system 8
5.4 Geometric characteristics 10
5.4.1 General 10
5.4.2 Studded PE sheet 10
5.4.3 Profiled plastics strips 10
5.5 Mechanical characteristics 11
5.6 Physical characteristics 11
5.7 Jointing 12
5.7.1 General 12
5.7.2 Welding of studded PE sheet to form it into tube 12
5.7.3 Mechanical jointing of spirally wound PVC-U plastics profiled strips 13
5.7.4 Mechanical jointing of PE plastics profile strips 14
5.8 Marking 14
5.8.1 Marking of plastics inner layers 14
5.8.2 Marking of packaged or bulk containerised grout 14
5.9 Regional requirements for pipes 15

6 Fittings at the "M" stage 15
6.1 General 15
6.2 Materials 15
6.3 Geometric characteristics 15

7 Ancillary components 16

8 Fitness for purpose of the installed lining system at the "I" stage 16
8.1 Materials 16
8.2 General characteristics 16

8.3 Material characteristics 17
8.4 Geometric characteristics 17
8.5 Mechanical characteristics 17
8.6 Physical characteristics 17
8.7 Additional characteristics 17
8.8 Sampling 18

9 Installation practice 18
9.1 Preparatory work 18
9.2 Storage, handling and transport of pipe components 18
9.3 Equipment 18
9.4 Installation 18
9.5 Process-related inspection and testing 19
9.6 Lining termination 19
9.7 Reconnection to existing laterals 19
9.8 Final inspection and testing 19
9.9 Documentation 19

Annex A (normative) Test method for anchoring strength of plastics inner layer by pull-off 20

Annex B (normative) "I" stage crushing strength test 26

Bibliography 29