

ISO 23856:2021 (E)

Plastics piping systems for pressure and non-pressure water supply, drainage or sewerage — Glass-reinforced thermosetting plastics (GRP) systems based on unsaturated polyester (UP) resin

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	General
4.1	Classification
4.1.1	Categories
4.1.2	Nominal size
4.1.3	Nominal stiffness
4.1.4	Nominal pressure
4.2	Materials
4.2.1	General
4.2.2	Reinforcement
4.2.3	Resin
4.2.4	Aggregates and fillers
4.2.5	Thermoplastics liners
4.2.6	Elastomers
4.2.7	Metals
4.3	Wall construction
4.3.1	Inner layer
4.3.2	Structural layer
4.3.3	Outer layer
4.4	Appearance
4.5	Reference conditions for testing
4.5.1	Temperature
4.5.2	Properties of water for testing
4.5.3	Loading conditions
4.5.4	Conditioning
4.5.5	Measurement of dimensions
4.6	Elapsed time, x , for determination of long-term properties
4.7	Joints
4.7.1	General
4.7.2	Types of joint
4.7.3	Flexibility of the joint
4.7.3.1	Allowable angular deflection
4.7.3.2	Allowable draw
4.7.4	Sealing ring
4.7.5	Adhesives
4.8	Effect on water quality
4.9	Assessment of conformity
5	Pipes
5.1	Type of pipes
5.2	Geometrical characteristics
5.2.1	Diameter
5.2.1.1	Diameter series

5.2.1.2	Nominal size
5.2.1.3	Specified diameters
5.2.1.3.1	General
5.2.1.3.2	Series A (internal diameter specified)
5.2.1.3.3	Series B (external diameter specified)
5.2.1.4	Tolerances
5.2.1.4.1	Series A — Tolerances on internal diameter
5.2.1.4.2	Series B1 — Tolerances on external diameter
5.2.1.4.3	Series B2, B3 and B4 — Tolerances on external diameter
5.2.1.4.4	Series B5 — Tolerances on external diameter
5.2.1.4.5	Series B6 — Tolerances on external diameter
5.2.2	Wall thickness
5.2.3	Length
5.2.3.1	Nominal length
5.2.3.2	Laying length
5.3	Mechanical characteristics
5.3.1	Initial ring stiffness
5.3.1.1	General
5.3.1.2	Number of test pieces for type testing
5.3.1.3	Number of test pieces for quality control test purposes
5.3.1.4	Length of test pieces
5.3.2	Long-term creep ring stiffness
5.3.2.1	Method of test to determine S ₀
5.3.2.2	Time intervals for measurement
5.3.2.3	Elapsed time at which the property is to be determined
5.3.2.4	Method of test
5.3.2.5	Requirements
5.3.2.6	Number of test pieces for type testing
5.3.2.7	Determination of minimum long-term ring creep stiffness
5.3.3	Initial resistance to failure in a deflected condition
5.3.3.1	General
5.3.3.2	Requirements
5.3.3.3	Minimum initial relative ring deflection
5.3.3.3.1	For bore cracks
5.3.3.3.2	For structural failure
5.3.3.4	Number of test pieces for type testing
5.3.3.5	Number of test pieces for quality control test purposes
5.3.4	Ultimate long-term resistance to failure in a deflected condition
5.3.4.1	General
5.3.4.2	Requirements
5.3.4.3	Criteria for failure
5.3.4.4	Distribution of failure times
5.3.4.5	Test pieces for type testing
5.3.5	Initial longitudinal tensile strength
5.3.5.1	General
5.3.5.2	Requirements
5.3.5.3	Number of test pieces for type testing
5.3.5.4	Number of test pieces for quality control test purposes
5.3.6	Initial design and failure pressures for pressure pipes
5.3.6.1	General
5.3.6.2	Requirements
5.3.6.3	Number of test pieces for type testing
5.3.6.4	Number of test pieces for quality control test purposes
5.3.6.5	Dimensions of test pieces
5.3.6.5.1	For method A
5.3.6.5.2	For method B
5.3.6.5.3	For method C
5.3.6.5.4	For method D
5.3.6.5.5	For method E
5.3.6.5.6	For method F
5.3.7	Long-term failure pressure
5.3.7.1	General
5.3.7.2	Requirements

- 5.3.7.3 Number of test pieces for determination of the pressure regression ratio, RR,p, and the correction factor for the initial failure pressure, C
 - 5.3.7.4 Length of the test pieces
 - 5.3.7.5 Distribution of failure times
 - 5.4 Resistance to chemical attack
 - 5.4.1 General
 - 5.4.2 Procedure using failure points
 - 5.4.2.1 Requirements
 - 5.4.2.2 Number of test pieces for type testing
 - 5.4.2.3 Distribution of failure times
 - 5.4.3 Procedure using specified levels of strain
 - 5.4.3.1 Requirements
 - 5.4.3.2 Required relative ring deflection for a test period, t
 - 5.4.3.2.1 General
 - 5.4.3.2.2 Using deflection
 - 5.4.3.2.3 Using strain
 - 5.4.3.3 Number of test pieces for type testing
 - 5.4.4 Test piece length
 - 5.4.5 Test solution
 - 5.5 Marking
- 6 Fittings
 - 6.1 All types
 - 6.1.1 General
 - 6.1.2 Diameter series
 - 6.1.3 Nominal pressure (PN)
 - 6.1.4 Nominal stiffness (SN)
 - 6.1.5 Fitting type
 - 6.1.6 Mechanical characteristics of fittings
 - 6.1.6.1 General
 - 6.1.6.2 Test to prove structural design
 - 6.1.6.3 Test temperature
 - 6.1.6.4 Non-pressure fittings
 - 6.1.6.5 Test piece
 - 6.1.6.6 Number of test pieces for type testing
 - 6.1.7 Installed leaktightness of fittings
 - 6.1.8 Dimensions
 - 6.2 Bends
 - 6.2.1 Classification of bends
 - 6.2.1.1 General
 - 6.2.1.2 Nominal size (DN)
 - 6.2.1.3 Bend type
 - 6.2.2 Dimensions and tolerances of bends
 - 6.2.2.1 Tolerance on diameter
 - 6.2.2.2 Fitting angle and angular tolerances
 - 6.2.2.3 Radius of curvature, R
 - 6.2.2.3.1 Moulded bends
 - 6.2.2.3.2 Fabricated bends
 - 6.2.2.4 Length
 - 6.2.2.4.1 General
 - 6.2.2.4.2 Laying length
 - 6.2.2.4.3 Body length
 - 6.2.2.4.4 Tolerances on laying length
 - 6.3 Branches
 - 6.3.1 Classification of branches
 - 6.3.1.1 General
 - 6.3.1.2 Nominal size (DN)
 - 6.3.1.3 Fitting angle
 - 6.3.1.4 Branch type
 - 6.3.2 Dimensions and tolerances of branches
 - 6.3.2.1 Tolerances on diameter
 - 6.3.2.2 Angular tolerances
 - 6.3.2.3 Length
 - 6.3.2.3.1 General

- 6.3.2.3.2 Body length
- 6.3.2.3.3 Offset length
- 6.3.2.3.4 Laying length
- 6.3.2.3.5 Tolerances on length
- 6.3.2.3.5.1 Branches for use with rigid joints
- 6.3.2.3.5.2 Branches for use with flexible joints
- 6.4 Reducers
 - 6.4.1 Classification of reducers
 - 6.4.1.1 General
 - 6.4.1.2 Nominal size (DN)
 - 6.4.1.3 Reducer type
 - 6.4.2 Dimensions and tolerances of reducers
 - 6.4.2.1 Tolerance on diameter
 - 6.4.2.2 Length
 - 6.4.2.2.1 General
 - 6.4.2.2.2 Laying length
 - 6.4.2.2.3 Body length
 - 6.4.2.2.4 Length of tapered section
 - 6.4.2.2.5 Tolerances on laying lengths
 - 6.4.2.2.5.1 Reducers for use with rigid joints
 - 6.4.2.2.5.2 Reducers for use with flexible joints
 - 6.4.2.3 Mechanical characteristics of tapered-section laminate
- 6.5 Non-pressure saddles
 - 6.5.1 Classification of saddles
 - 6.5.1.1 General
 - 6.5.1.2 Nominal size (DN)
 - 6.5.1.3 Fitting angle
 - 6.5.2 Dimensions of saddles and associated tolerances
 - 6.5.2.1 Tolerance on diameter
 - 6.5.2.2 Length
- 6.6 Flanges
 - 6.6.1 Classification of flanges
 - 6.6.1.1 General
 - 6.6.1.2 Nominal size (DN)
 - 6.6.1.3 Flange designation
 - 6.6.2 Dimensions and tolerances for adaptors
 - 6.6.2.1 Diameter
 - 6.6.2.2 Length
 - 6.6.2.2.1 Tolerances on length
 - 6.6.2.2.1.1 Flanged adaptors for use with end-load-bearing joints
 - 6.6.2.2.1.2 Flanged adaptors for use with non-end-load-bearing joints
- 6.7 Marking

7 Joints

- 7.1 General
 - 7.1.1 Interchangeability
 - 7.1.2 Requirements
 - 7.1.3 Test temperature
 - 7.1.4 Non-pressure joints
 - 7.1.5 Dimensions
- 7.2 Flexible joints
 - 7.2.1 General
 - 7.2.2 Maximum allowable draw
 - 7.2.3 Maximum allowable angular deflection
 - 7.2.4 Flexible non-end-load-bearing joints with elastomeric sealing rings
 - 7.2.4.1 General
 - 7.2.4.2 Number of test pieces for type testing
 - 7.2.4.3 Test pieces
 - 7.2.5 Flexible end-load-bearing joints with elastomeric sealing rings
 - 7.2.5.1 General
 - 7.2.5.2 Number of test pieces for type testing
 - 7.2.5.3 Test pieces
- 7.3 Rigid joints
 - 7.3.1 Wrapped or cemented

- 7.3.1.1 General
- 7.3.1.2 Number of test pieces for type testing
- 7.3.1.3 Test pieces
- 7.3.2 Bolted flange joints
- 7.3.2.1 General
- 7.3.2.2 Resistance to bolt-tightening torque
- 7.3.2.3 Number of test pieces for type testing
- 7.3.2.4 Test pieces
- 7.3.2.5 Joint assembly details
- 7.4 Marking

Annex A (normative) Principles used to establish the design requirements based on regression testing and consideration of the variability of the product

- A.1 General
- A.2 Product groups
- A.3 Establishment of pressure regression ratio, RR_p , and correction coefficient, C
- A.4 Coefficient of variation for material property, V , and partial factors
- A.4.1 Coefficient of variation for material property
- A.4.2 Coefficient of variation for material property with limited test data
- A.5 Default minimum and mean safety factors, FS_{min} and FS_{mean} , for long-term pressure requirements
- A.5.1 General
- A.5.2 Minimum safety factor, FS_{min} , for long-term pressure requirements
- A.5.3 Mean safety factor, FS_{mean} , for long-term pressure requirements
- A.5.4 Recommended default minimum safety factor, FS_{min} , and mean safety factor FS_{mean} , for long-term pressure requirements
- A.6 Determination of the minimum initial failure pressure, $p_{0,QC}$, and mean design pressure, $p_{0,d}$

Page count: 60