

ISO/TS 23818-1:2020-02 (E)

Assessment of conformity of plastics piping systems for the rehabilitation of existing pipelines - Part 1: Polyethylene (PE) material

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
3.1	Assessment of conformity	3
3.2	Rehabilitation general	6
4	Abbreviated terms	7
5	General	8
6	Testing and inspection	8
6.1	Grouping	8
6.1.1	General	8
6.1.2	Size groups	8
6.1.3	Fitting groups	9
6.2	Type testing	9
6.3	Batch release tests	10
6.4	Process verification tests	10
6.5	Audit tests	10
6.6	Indirect tests	10
6.7	Test records	11
Annex A (normative)	Test procedures for plastics piping systems for the rehabilitation of networks for underground non-pressure drainage and sewerage	12
Annex B (normative)	Test procedures for plastics piping systems for the rehabilitation of networks for drainage and sewerage under pressure, and for water and gas supply	20
Annex C (normative)	Specification of new system (N), change in design (D), change in material (M) and extension of the product range (E)	37
Annex D (normative)	Testing and inspection of fabricated fittings	38
Annex E (normative)	Summary tables of scheme requirements	41
Bibliography		44