ISO 4427-3:2019 (E)

Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 3: Fittings

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Symbols and abbreviated terms

5 Material

5.1 PE compound
5.2 Material for non-polyethylene parts
5.2.1 General
5.2.2 Metal parts
5.2.3 Elastomers
5.2.4 Other materials

6 General characteristics

6.1 Appearance
6.2 Design
6.3 Colour
6.4 Electrical characteristics for electrofusion fittings
6.5 Appearance of factory-made joints
6.6 Effect on water quality

7 Geometrical characteristics

7.1 Measurement of dimensions
7.2 Dimensions of electrofusion socket fittings
7.2.1 Diameters and lengths of electrofusion sockets
7.2.2 Wall thickness
7.2.3 Out-of-roundness of the bore of a fitting (at any point)
7.2.4 Spigots
7.2.5 Other dimensions
7.3 Dimensions of electrofusion saddle fittings
7.4 Dimensions of spigot end fittings
7.4.1 Diameter and length
7.4.2 Wall thickness of the fusion end
7.4.3 Wall thickness of the fitting body
7.4.4 Other dimensions
7.5 Dimensions of socket fusion fittings
7.6 Dimensions of fabricated fittings
7.7 Design and dimensions of mechanical fittings
7.7.1 General
7.7.2 Mechanical fittings with polyethylene spigot ends
7.7.3 Mechanical fittings with polyethylene electrofusion sockets
7.7.4 Threads
7.8 Dimensions of loose backing flanges and flange adapters

8 Mechanical characteristics

8.1 General

8.2 Conditioning
8.3 Requirements
8.4 Retest conditions
8.5 Performance requirements

9 Physical characteristics

9.1 Conditioning
9.2 Requirements

10 Chemical resistance of fittings in contact with chemicals

11 Performance requirements

12 Marking

12.1 General
12.2 Minimum required marking
12.3 Fusion system recognition

13 Packaging

Annex A (normative) Socket fusion fittings

Annex B (normative) Fabricated fittings

B.1 General
B.2 Dimensions
B.3 Segmented bends
B.4 Swept bends
B.5 Segmented tees

Annex C (informative) Examples of typical terminal connections for electrofusion fittings

Annex D (normative) Short-term pressure test method

D.1 Principle
D.2 Apparatus
D.3 Test piece
D.4 Procedure
D.5 Test report

Annex E (normative) Tensile test for fitting/pipe assemblies

E.1 Principle
E.2 Apparatus
E.3 Test piece
E.4 Procedure
E.5 Test report

Page count: 35