# DIN EN 1329-1:2014-07 (E)

## Plastics piping systems for soi l and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system

## Contents

Page


Foreword ..... 4

1 Scope ..... 5

2 Normative references ..... 5

3 Terms and definitions, symbols and abbreviations ..... 7
3.1 Terms and definitions ..... 7
3.2 Symbols ..... 9
3.3 Abbreviations ..... 10

4 Material ..... 10
4.1 Raw material ..... 10
4.2 Additional requirement for pipe material for BD application ..... 11
4.3 Additional requirement for fitting material for BD application ..... 11
4.4 Utilization of non-virgin material ..... 11
4.5 Sealing ring retaining means ..... 12

5 General characteristics ..... 12
5.1 Appearance ..... 12
5.2 Colour ..... 12

6 Geometrical characteristics ..... 12
6.1 General ..... 12
6.2 Dimensions of pipes ..... 12
6.2.1 Outside diameter ..... 12
6.2.2 Out-of-roundness ..... 13
6.2.3 Effective length of pipes ..... 13
6.2.4 Chamfering ..... 14
6.2.5 Wall thickness ..... 14
6.2.6 Dimensions of sockets ..... 15
6.3 Dimensions of fittings ..... 15
6.3.1 General ..... 15
6.3.2 Outside diameters ..... 17
6.3.3 Wall thicknesses ..... 17
6.3.4 Types of fittings ..... 19
6.3.5 Design lengths ..... 20
6.4 Diameters and lengths of sockets and spigot ..... 22
6.4.1 Adhesive joint sockets and spigot ..... 22
6.4.2 Ring seal sockets and spigot ..... 23
6.4.3 One-piece expansion couplings for adhesive joint sockets and spigot ..... 26

7 Mechanical characteristics ..... 27
7.1 Mechanical characteristics of pipes ..... 27
7.1.1 General requirements ..... 27
7.1.2 Additional requirements ..... 29
7.2 Mechanical characteristics of fittings ..... 29

8 Physical characteristics ..... 30

8.1 Physical characteristics of pipes ..... 30
8.2 Physical characteristics of fittings ..... 30

9 Performance requirements ..... 31

10 Sealing rings ..... 32

11 Adhesives ..... 32

12 Marking ..... 33
12.1 General ..... 33
12.2 Minimum required marking of pipes ..... 33
12.3 Minimum required marking of fittings ..... 34
12.4 Additional marking ..... 34

Annex A (normative) Utilization of non-virgin material ..... 35

A.1 Own reprocessed material ..... 35
A.2 External reprocessed and recycled materials with agreed specifications ..... 35
A.3 External reprocessed and recycled material not covered by an agreed specification ..... 37
A.4 Summary of use of non-virgin material ..... 38

Annex B (informative) Product standards ..... 39

Annex C (informative) Correspondence between ISO test methods and CEN test methods ..... 40

Bibliography ..... 41