

DIN EN 14055:2011-02 (E)

WC and urinal flushing cisterns

	Contents	Page
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		5
4 Classification		8
5 Requirements and test methods for class 1 products		8
5.1 Design		8
5.1.1 Flushing cistern equipment		8
5.1.2 Water supply connection		9
5.1.3 Supply piping		9
5.1.4 Removable parts		9
5.1.5 Connecting dimensions		9
5.1.6 Flush pipes		10
5.2 Hydraulic and mechanical characteristics		13
5.2.1 Flush volume		13
5.2.2 Water-saving devices		14
5.2.3 Flush rate and impact force		14
5.2.4 Overflow		15
5.2.5 Inlet valve opening characteristics for water saving flushing		16
5.2.6 Safety margin - Dimension "c"		16
5.2.7 Backflow prevention, air gap, safety margin - Dimension "a"		17
5.2.8 Outlet valve leak tightness		17
5.2.9 Outlet valve reliability		17
5.2.10 Operating force		17
5.2.11 Durability		17
5.3 Test methods		18
5.3.1 General		18
5.3.2 Flush volume		18
5.3.3 Flush rate		19
5.3.4 Determination of the overflow capacity		23
5.3.5 Inlet valve opening characteristics		24
5.3.6 Determination of dimension "c"		24
5.3.7 Determination of dimension "a"		24
5.3.8 Outlet valve leak tightness		24
5.3.9 Outlet valve reliability test		24
5.3.10 Operating force		25
5.3.11 Impact force		26
6 Functional requirements and test methods for class 2 products		30
6.1 Inlet valve		30
6.2 Backflow prevention		30
6.3 Marking of flushing cistern		30
6.4 Warning pipe and overflow provision		30
6.5 Flush volume		30
6.5.1 Full flush		30
6.5.2 Reduced flush		30
6.6 Flush rate		31

6.7	Physical endurance and leakage of flushing device	31
6.8	Chemical endurance of flushing device	31
6.9	Durability	31
6.10	Test methods	31
6.10.1	Inlet valve tests	31
6.10.2	Warning pipe and overflow provisions	32
6.10.3	Flush volume test	32
6.10.4	Flush rate test	33
6.10.5	Physical endurance and leakage test of flushing device	34
6.10.6	Chemical endurance test of flushing device	35
6.10.7	Requirements for compatibility testing of class 2 products	35
7	Requirements and test methods for class 3 products	36
7.1	Requirements and test methods	36
7.2	Adjustment	36
8	Acoustic characteristics	36
9	Dangerous substances	36
10	Marking and product designation	36
11	Evaluation of conformity	37
11.1	General	37
11.2	Type testing	37
11.2.1	Initial type testing	37
11.2.2	Further type testing	38
11.2.3	Sample, testing and compliance criteria	38
11.3	Factory production control	39
11.3.1	General	39
11.3.2	Testing equipment	39
11.3.3	Raw materials and components	39
11.3.4	Product testing and assessment	39
11.3.5	Non-conforming products	39
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	40	
ZA.1 Scope and relevant characteristic	40	
ZA.2 Procedure for attestation of conformity of WC and urinal flushing cisterns	41	
ZA.2.1 System of attestation of conformity	41	
ZA.2.2 Declaration of conformity	42	
ZA.3 CE marking and labelling	42	
Bibliography	44	