

ISO 1452-2:2009-12 (E)

Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 2: Pipes

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions, symbols and abbreviated terms	2
4	Material	3
4.1	Pipe material	3
4.2	Density	3
4.3	MRS-value	3
5	General characteristics	3
5.1	Appearance	3
5.2	Colour	3
5.3	Opacity of pipes intended for the above-ground conveyance of water	3
6	Geometrical characteristics	3
6.1	Measurement of dimensions	3
6.2	Nominal outside diameters	3
6.3	Mean outside diameters and their tolerances	4
6.4	Wall thickness and their tolerances	5
6.5	Length of pipe	6
6.6	Pipes with sockets	7
6.7	Pipe ends for ring seal or solvent cement joints	11
7	Classification and selection of pipes	11
7.1	Classification	11
7.2	Selection of nominal pressure and pipe series S for water up to and including 25 °C	11
7.3	Determination of the allowable operating pressure for water up to 45 °C	11
8	Mechanical characteristics	11
8.1	Impact strength	11
8.2	Resistance to internal pressure	12
9	Physical characteristics	13
10	Sealing rings	14
11	Adhesives	14
12	Performance requirements	14
13	Marking	14
13.1	General	14
13.2	Minimum required marking	14
13.3	Additional marking	15
Annex A (normative)	Allowable operating pressures	16

Annex B (normative) Imperial (inch)-sized pipes	18
Bibliography	23