

ISO 18613:2003-05 (E)

Repair of flat wooden pallets

Contents		Page
page	Foreword	v
	Introduction	vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Defects and damage criteria	2
5	Repair	3
6	Recycling - disposal	5
	Annex A (informative) Defects and damage which make a 4-way block pallet unacceptable for use ...	6
	Annex B (informative) Defects and damage which make a perimeter base pallet unacceptable for use	7
	Annex C (informative) Defects and damage which make a 2-way stringer (bearer) pallet unacceptable for use	8
	Annex D (informative) Defects or damage which make a partial 4-way pallet unacceptable for use	9
	Annex E (normative) Metal plates for repairing of notched stringers (bearers)	10
	Annex F (informative) Action needed for the repair of pallets of unknown specification	12
	Annex G (informative) Special accuracy and tolerance for repaired pallets (e.g. for use in certain automatic handling systems)	13
	Bibliography	14