

DIN EN 12674-4:2015-06 (E)

Roll containers - Part 4: Performance requirements

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Sampling of roll containers to be tested	6
4.1	Sequence of tests	6
4.2	Applicability of normative tests	6
5	Performance requirements - normative tests	8
5.1	Stability tests (4.2.1 of EN 12674-3:2004)	8
5.1.1	General	8
5.1.2	Dolly - dummy load	8
5.1.3	Dolly - stacked empty	8
5.1.4	Roll container (unloaded)	8
5.1.5	Roll container (dummy load)	8
5.2	Diagonal resistance test (4.2.2 of EN 12674-3:2004)	8
5.3	Strength and stiffness of roll container sides (4.2.3 of EN 12674-3:2004)	9
5.4	Side frame to base cantilever test (4.2.4 of EN 12674-3:2004)	9
5.5	Castor lateral load resistance test (4.2.5 of EN 12674-3:2004)	9
5.6	Distributed load floor test (4.2.6 of EN 12674-3:2004)	9
5.7	Localised edge impact loading on floor test (4.2.7 of EN 12674-3:2004)	9
5.8	Localised side/end base test (4.2.8 of EN 12674-3:2004)	9
5.9	Free fall drop test (4.2.9 of EN 12674-3:2004)	9
5.9.1	Method 1 (drop)	9
5.9.2	Method 2 (compression version)	9
5.10	Starting and rolling resistance test (4.2.10 of EN 12674-3:2004)	10
5.10.1	Tests 1 to 4 (specimen unloaded)	10
5.10.2	Tests 1 to 4 (specimen loaded)	10
5.11	Stacking test (4.2.11 of EN 12674-3:2004)	10
5.12	Mechanical lifting test (4.2.12 of EN 12674-3:2004)	10
6	Performance requirements - optional tests	10
6.1	Fatigue of welded joints - side frame to infill (4.3.1 of EN 12674-3:2004)	10
6.2	Strength of welded joints - infill to infill (4.3.2 of EN 12674-3:2004)	10
6.3	Strength and stiffness of frame infill (4.3.3 of EN 12674-3:2004)	10
6.4	Tensile resistance of strap/buckle (4.3.4 of EN 12674-3:2004)	10