

DIN EN ISO 18613:2015-03 (E)

Pallets for materials handling - Repair of flat wooden pallets (ISO 18613:2014)

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	4
3	Terms and definitions	4
4	Defects and damage criteria	6
4.1	Overriding criterion	6
4.2	Nail joint strength	6
4.3	Inspection	6
4.4	General conditions identifying an unacceptable pallet	6
5	Repair	6
5.1	General	6
5.2	Repair of pallets of known specification	7
5.3	Repair of pallets of unknown specification	7
5.4	Marking	9
5.5	Final inspection of repaired pallets	9
6	Recycling - disposal	9
Annex A (informative) Defects and damage which make a 4-way block pallet unacceptable for use ..		10
Annex B (informative) Defects and damage which make a perimeter base pallet unacceptable for use		11
Annex C (informative) Defects and damage which make a 2-way stringer (bearer) pallet unacceptable for use		13
Annex D (informative) Defects or damage which make a partial 4-way pallet unacceptable for use ...		14
Annex E (normative) Metal plates for repairing of notched stringers (bearers)		16
Annex F (informative) Action needed for the repair of pallets of unknown specification		18
Annex G (informative) Special accuracy and tolerance for repaired pallets (e.g. for use in certain automatic handling systems)		19
Bibliography		20