

DIN EN ISO 4180:2010-12 (E)

Packaging - Complete, filled transport packages - General rules for the compilation of performance test schedules (ISO 4180:2009)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Distribution systems	5
5	Hazards	5
6	Tests	5
6.1	General	5
6.2	Appropriate application of tests	5
6.3	Levels of intensity	6
7	Determination of criteria for acceptance	6
8	Selection of package attitude	6
9	Compilation of test schedules	7
9.1	Case 1: distribution system well defined and intensity of hazards determined	7
9.2	Case 2: distribution system undefined and intensity of hazards unknown	7
10	Case 1	7
10.1	Preferred test sequence	7
10.2	Preferred test parameters	7
10.3	Atmospheric conditioning (performed in accordance with ISO 2233)	8
10.4	Low pressure tests (performed in accordance with ISO 2873)	8
10.5	Horizontal impact (performed in accordance with ISO 2244)	8
10.6	Vertical impact (performed in accordance with ISO 2248)	10
10.7	Random vibration tests (performed in accordance with ISO 13355)	12
10.7.1	Mounting of package on the test vibration table	12
10.7.2	Test power spectral densities (PSD)	12
10.8	Stacking	14
10.8.1	Stacking (performed in accordance with ISO 2234)	14
10.8.2	Stacking test using a compression tester (performed in accordance with ISO 12048)	14
10.9	Test simulating different hazards	15
11	Case 2	15
12	Documentation	18
12.1	Test specification	18
12.2	Test report	19
Annex A (informative)	Methods of quantifying damage to a package and/or its contents	20
Bibliography		21