ISO 4180:2009-02 (E)

Packaging - Complete, filled transport packages - General rules for the compilation of performance test schedules

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Distribution systems 2

5 Hazards 2

6 Tests 2
6.1 General 2
6.2 Appropriate application of tests 2
6.3 Levels of intensity 3

7 Determination of criteria for acceptance 3

8 Selection of package attitude 3

9 Compilation of test schedules 4
9.1 Case 1: distribution system well defined and intensity of hazards determined 4
9.2 Case 2: distribution system undefined and intensity of hazards unknown 4

10 Case 1 4
10.1 Preferred test sequence 4
10.2 Preferred test parameters 4
10.3 Atmospheric conditioning (performed in accordance with ISO 2233) 5
10.4 Low pressure tests (performed in accordance with ISO 2873) 5
10.5 Horizontal impact (performed in accordance with ISO 2244) 5
10.6 Vertical impact (performed in accordance with ISO 2248) 7
10.7 Random vibration tests (performed in accordance with ISO 13355) 9
10.7.1 Mounting of package on the test vibration table 9
10.7.2 Test power spectral densities (PSD) 9
10.8 Stacking 11
10.8.1 Stacking (performed in accordance with ISO 2234) 11
10.8.2 Stacking test using a compression tester (performed in accordance with ISO 12048) 11
10.9 Test simulating different hazards 12
11 Case 2 12
12 Documentation 15
12.1 Test specification 15
12.2 Test report 16

Annex A (informative) Methods of quantifying damage to a package and/or its contents 17

Bibliography 18