ISO 8062-4:2023-05 (E)

Geometrical product specifications (GPS) - Dimensional and geometrical tolerances for moulded parts - Part 4 : Rules and general tolerances for castings using profile tolerancing in a general datum system

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Graphical symbols 5

5 Product definition type indicator 6
5.1 Single and combined product definitions 6
5.2 Final moulded part product definitions 6
5.3 Intermediate machined moulded part product definitions 7
5.4 Final machined moulded part product definition 7
5.5 Identifier for machining by the supplier 7

6 Product definition indications 8
6.1 Surface texture symbols 8
6.2 Part condition identifiers 8
6.2.1 General 8
6.2.2 Surface texture 9
6.2.3 Linear sizes 10
6.2.4 Linear dimensions and individually indicated dimensional tolerances 10
6.2.5 Theoretically exact dimensions (TEDs) 10
6.2.6 Geometrical tolerances and datums 10
6.3 Required machining allowance (RMA) 12
6.3.1 General 12
6.3.2 General RMA 12
6.3.3 Individual RMA 12
6.4 Draft angles 12

7 Indication of general tolerances 15
7.1 General tolerances according to this document 15
7.2 General surface profile tolerance 15

8 Types of specifications 15
8.1 General 15
8.2 Specification of final moulded part condition 16
8.2.1 Overview of specification of final moulded part condition 16
8.2.2 Specification of final moulded part condition by the casting calculation method 16
8.2.3 Specification of final moulded part condition by the multiple tolerancing method 16
8.3 Specification of intermediate machined moulded part conditions 17
8.4 Specification of final machined moulded part condition 17

9 Tolerancing 18
9.1 General 18

9.2 Tolerancing of final moulded parts ... 18
9.2.1 Recommendations ... 18
9.2.2 Drafts ... 18
9.3 Tolerancing of intermediate machined moulded parts ... 18
9.4 Tolerancing of final machined moulded parts ... 19
9.4.1 General ... 19
9.4.2 Drafts ... 19
9.4.3 Multiple tolerancing method ... 19

10 Rules ... 20

ISO 8062-4:2023(E) 10.1 Rule A: Application of general tolerances for castings ... 20
10.2 Rule B: General surface profile tolerances ... 20
10.3 Rule C: General datum system RST ... 20
10.4 Rule D: Tolerances overruling the general surface profile tolerances ... 20
10.5 Rule E: Additional tolerances ... 21
10.6 Rule F: Machined condition ... 21
10.7 Rule G: Required machining allowances (RMA) ... 21
10.8 Rule H: Draft angle (taper) ... 22
10.9 Rule I: Wall thickness ... 22

11 General tolerances ... 22

12 Required machining allowances (RMAs) ... 24

13 Draft angles ... 24

14 General product definition indication ... 27

Annex A (normative) Proportions and dimensions of graphical symbols ... 29

Annex B (informative) Proposed process for general tolerancing castings ... 32

Annex C (informative) Examples for the multiple tolerancing method ... 33

Annex D (informative) Drawing examples ... 35

Annex E (informative) Selection of general tolerances ... 41

Annex F (informative) Selection of required machining allowances (RMA) ... 42

Annex G (informative) Example of using general tolerances ... 43

Annex H (normative) Calculation of the nominal dimension of the moulded condition -- casting calculation method ... 46

Annex I (informative) Relationship to the GPS matrix model ... 49

Bibliography ... 50