

ISO 9300:2022-06 (E)

Measurement of gas flow by means of critical flow nozzles

Contents	Page
Foreword.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions	1
3.1 Pressure	1
3.2 Temperature	2
3.3 Nozzle.....	2
3.4 Flow	3
3.5 Flow rate	4
3.6 Gas.....	5
4 Symbols and abbreviations	6
5 Basic equations.....	9
5.1 Gas behaviour	9
5.1.1 Isentropic process	9
5.1.2 State equation	9
5.2 Isentropic flow of a perfect gas.....	9
5.2.1 Flowing area	9
5.2.2 Static pressure	9
5.2.3 Static temperature	10
5.3 Theoretical variables at the critical point	10
5.3.1 General	10
5.3.2 Critical pressure.....	10
5.3.3 Critical temperature	10
5.3.4 Critical density.....	10
5.3.5 Critical velocity.....	10
5.4 Theoretical mass flow rates.....	10
5.4.1 General	10
5.4.2 Theoretical mass flow rate of a perfect gas.....	10
5.4.3 Theoretical mass flow rate of real gas	11
5.5 Mass flow rate	11
6 General requirements	11
7 Applications for which the method is suitable.....	12
8 CFN	12
8.1 General requirements for both the standard CFN types	12
8.1.1 General	12
8.1.2 Materials	12
8.1.3 Contraction and throat	13
8.1.4 Diffuser	13
8.2 Requirements for each standard types of CFN.....	14
8.2.1 Standard CFNs.....	Error! Bookmark not defined.
8.2.2 Toroidal-throat CFN.....	15
8.2.3 Cylindrical-throat CFN	16
9 Installation requirements.....	18

9.1	General requirements for both the standard configurations.....	18
9.1.1	Standard configurations	18
9.1.2	Upstream pressure tapping	18
9.1.3	Downstream pressure tapping	19
9.1.4	Temperature measurement.....	19
9.1.5	Density measurement	20
9.1.6	Drain hole	20
9.1.7	Downstream condition.....	20
9.2	Pipe configuration	21
9.2.1	General.....	21
9.2.2	Upstream pipe	21
9.2.3	Pressure measurement.....	22
9.2.4	Temperature measurement	22
9.3	Chamber configuration	23
9.3.1	General.....	23
9.3.2	Upstream chamber	23
9.3.3	Pressure measurement.....	23
9.3.4	Temperature measurement.....	23
9.3.5	Back-pressure ratio.....	23
10	Calculations	23
10.1	General.....	23
10.2	Calculation of mass flow rate, q_m	23
10.3	Calculation of discharge coefficient, C_d	24
10.4	Calculation of critical flow function, C^* or C^*_D	25
10.5	Conversion of measured pressure into stagnation pressure	25
10.6	Conversion of measured temperature into stagnation temperature.....	25
10.7	Calculation of viscosity.....	25
11	Estimation of critical back-pressure ratio.....	26
11.1	For a traditional diffuser at Reynolds numbers higher than 2×10^5	26
11.2	For any diffuser at low Reynolds numbers	27
11.3	For CFNs without diffuser or with very short diffuser.....	28
12	Uncertainties in the measurement of flow rate.....	28
12.1	General.....	28
12.2	Practical computation of uncertainty	29
12.3	Correlated uncertainty components	30
Annex A (informative)	Discharge coefficient values	32
Annex B (informative)	Critical flow function	34
Annex C (informative)	Critical flow function values — Pure gases and air.....	37
Annex D (informative)	Computation of critical mass flux for critical flow nozzles with high nozzle throat to upstream pipe diameter ratio, $\beta > 0,25$	62
Annex E (informative)	Diameter correction method	66
Annex F (informative)	Adjustment of discharge coefficient curve on a data set	71
Annex G (informative)	Discharge coefficient	79
Annex H (informative)	Critical back pressure ratio	84
Annex I (informative)	Viscosity values – Pure gases and air.....	92
Annex J (informative)	Supplement	108
Bibliography	116