

ISO 9300:2022-06 (E)

Measurement of gas flow by means of critical flow nozzles

| Contents | Page |
|--|------------------------------|
| Foreword..... | v |
| 1 Scope..... | 1 |
| 2 Normative references..... | 1 |
| 3 Terms and definitions | 1 |
| 3.1 Pressure | 1 |
| 3.2 Temperature | 2 |
| 3.3 Nozzle..... | 2 |
| 3.4 Flow | 3 |
| 3.5 Flow rate | 4 |
| 3.6 Gas..... | 5 |
| 4 Symbols and abbreviations | 6 |
| 5 Basic equations..... | 9 |
| 5.1 Gas behaviour | 9 |
| 5.1.1 Isentropic process | 9 |
| 5.1.2 State equation | 9 |
| 5.2 Isentropic flow of a perfect gas..... | 9 |
| 5.2.1 Flowing area | 9 |
| 5.2.2 Static pressure | 9 |
| 5.2.3 Static temperature | 10 |
| 5.3 Theoretical variables at the critical point | 10 |
| 5.3.1 General | 10 |
| 5.3.2 Critical pressure..... | 10 |
| 5.3.3 Critical temperature | 10 |
| 5.3.4 Critical density..... | 10 |
| 5.3.5 Critical velocity..... | 10 |
| 5.4 Theoretical mass flow rates..... | 10 |
| 5.4.1 General | 10 |
| 5.4.2 Theoretical mass flow rate of a perfect gas..... | 10 |
| 5.4.3 Theoretical mass flow rate of real gas | 11 |
| 5.5 Mass flow rate | 11 |
| 6 General requirements | 11 |
| 7 Applications for which the method is suitable..... | 12 |
| 8 CFN | 12 |
| 8.1 General requirements for both the standard CFN types | 12 |
| 8.1.1 General | 12 |
| 8.1.2 Materials | 12 |
| 8.1.3 Contraction and throat | 13 |
| 8.1.4 Diffuser | 13 |
| 8.2 Requirements for each standard types of CFN..... | 14 |
| 8.2.1 Standard CFNs..... | Error! Bookmark not defined. |
| 8.2.2 Toroidal-throat CFN..... | 15 |
| 8.2.3 Cylindrical-throat CFN | 16 |
| 9 Installation requirements..... | 18 |

| | | |
|-----------------------|--|-----|
| 9.1 | General requirements for both the standard configurations..... | 18 |
| 9.1.1 | Standard configurations | 18 |
| 9.1.2 | Upstream pressure tapping | 18 |
| 9.1.3 | Downstream pressure tapping | 19 |
| 9.1.4 | Temperature measurement..... | 19 |
| 9.1.5 | Density measurement | 20 |
| 9.1.6 | Drain hole | 20 |
| 9.1.7 | Downstream condition..... | 20 |
| 9.2 | Pipe configuration | 21 |
| 9.2.1 | General..... | 21 |
| 9.2.2 | Upstream pipe | 21 |
| 9.2.3 | Pressure measurement..... | 22 |
| 9.2.4 | Temperature measurement | 22 |
| 9.3 | Chamber configuration | 23 |
| 9.3.1 | General..... | 23 |
| 9.3.2 | Upstream chamber | 23 |
| 9.3.3 | Pressure measurement..... | 23 |
| 9.3.4 | Temperature measurement..... | 23 |
| 9.3.5 | Back-pressure ratio..... | 23 |
| 10 | Calculations | 23 |
| 10.1 | General..... | 23 |
| 10.2 | Calculation of mass flow rate, q_m | 23 |
| 10.3 | Calculation of discharge coefficient, C_d | 24 |
| 10.4 | Calculation of critical flow function, C^* or C^*_D | 25 |
| 10.5 | Conversion of measured pressure into stagnation pressure | 25 |
| 10.6 | Conversion of measured temperature into stagnation temperature..... | 25 |
| 10.7 | Calculation of viscosity..... | 25 |
| 11 | Estimation of critical back-pressure ratio..... | 26 |
| 11.1 | For a traditional diffuser at Reynolds numbers higher than 2×10^5 | 26 |
| 11.2 | For any diffuser at low Reynolds numbers | 27 |
| 11.3 | For CFNs without diffuser or with very short diffuser..... | 28 |
| 12 | Uncertainties in the measurement of flow rate..... | 28 |
| 12.1 | General..... | 28 |
| 12.2 | Practical computation of uncertainty | 29 |
| 12.3 | Correlated uncertainty components | 30 |
| Annex A (informative) | Discharge coefficient values | 32 |
| Annex B (informative) | Critical flow function | 34 |
| Annex C (informative) | Critical flow function values — Pure gases and air..... | 37 |
| Annex D (informative) | Computation of critical mass flux for critical flow nozzles with high nozzle throat to upstream pipe diameter ratio, $\beta > 0,25$ | 62 |
| Annex E (informative) | Diameter correction method | 66 |
| Annex F (informative) | Adjustment of discharge coefficient curve on a data set | 71 |
| Annex G (informative) | Discharge coefficient..... | 79 |
| Annex H (informative) | Critical back pressure ratio | 84 |
| Annex I (informative) | Viscosity values – Pure gases and air..... | 92 |
| Annex J (informative) | Supplement | 108 |
| Bibliography | | 116 |