DIN EN ISO 5167-2:2023-08 (E)

Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full - Part 2: Orifice plates (ISO 5167-2:2022)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms, definitions and symbols ... **7**

4 Principles of the method of measurement and computation ... **8**

5 Orifice plates ... **8**

5.1 Description ... 8

5.1.1 General ... 8

5.1.2 General shape ... 8

5.1.3 Upstream face A ... 9

5.1.4 Downstream face B ... 10

5.1.5 Thicknesses E and e ... 10

5.1.6 Angle of bevel, α ... 11

5.1.7 Edges G, H and I ... 11

5.1.8 Diameter of orifice, d ... 11

5.1.9 Bidirectional plates ... 12

5.1.10 Material and manufacture ... 12

5.2 Pressure tappings ... 12

5.2.1 General ... 12

5.2.2 Orifice plate with D and $D/2$ tappings or flange tappings ... 12

5.2.3 Orifice plate with corner tappings ... 14

5.3 Coefficients and corresponding uncertainties of orifice plates ... 17

5.3.1 Limits of use ... 17

5.3.2 Coefficients ... 18

5.3.3 Uncertainties ... 19

5.4 Pressure loss, $\Delta\varpi$ ... 20

6 Installation requirements ... **21**

6.1 General ... 21

6.2 Minimum upstream and downstream straight lengths for installation between various fittings and the orifice plate ... 22

6.3 Flow conditioners ... 27

6.3.1 General ... 27

6.3.2 19-tube bundle flow straightener (1998) ... 27

6.3.3 The Zanker flow conditioner plate ... 33

6.4 Circularity and cylindricality of the pipe ... 34

6.5 Location of orifice plate and carrier rings ... 35

6.6 Method of fixing and gaskets ... 36

7 Flow calibration of orifice meters ... **36**

7.1 General ... 36

7.2 Test facility ... 37

7.3 Meter installation ... 37

7.4 Design of the test programme 37
7.5 Reporting the calibration results 37
7.6 Uncertainty analysis of the calibration 38
7.6.1 General 38
7.6.2 Uncertainty of the test facility 38
7.6.3 Uncertainty of the orifice meter 38

Annex A (informative) **Tables of discharge coefficients and expansibility [expansion] factors** **39**

Annex B (informative) **Flow conditioners** **53**

Bibliography **58**