

ISO 25178-2:2021-12 (E)

Geometrical product specifications (GPS) - Surface texture: Areal - Part 2: Terms, definitions and surface texture parameters

Contents		Page
	Foreword.....	v
	Introduction.....	vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
	3.1 General terms.....	1
	3.2 Geometrical parameter terms.....	5
	3.3 Geometrical feature terms.....	11
4	Field parameters	15
	4.1 General.....	15
	4.2 Height parameters.....	15
	4.2.1 General.....	15
	4.2.2 Root mean square height.....	15
	4.2.3 Skewness.....	15
	4.2.4 Kurtosis.....	15
	4.2.5 Maximum peak height.....	16
	4.2.6 Maximum pit depth.....	16
	4.2.7 Maximum height.....	16
	4.2.8 Arithmetic mean height.....	16
	4.3 Spatial parameters.....	16
	4.3.1 General.....	16
	4.3.2 Autocorrelation length.....	16
	4.3.3 Texture aspect ratio.....	17
	4.3.4 Texture direction.....	18
	4.3.5 Dominant spatial wavelength.....	18
	4.4 Hybrid parameters.....	18
	4.4.1 General.....	18
	4.4.2 Root mean square gradient.....	18
	4.4.3 Developed interfacial area ratio.....	18
	4.5 Material ratio functions and related parameters.....	19
	4.5.1 Areal material ratio.....	19
	4.5.2 Inverse areal material ratio.....	19
	4.5.3 Material ratio height difference.....	20
	4.5.4 Areal parameter for stratified surfaces.....	21
	4.5.5 Areal material probability parameters.....	23
	4.5.6 Void volume.....	24
	4.5.7 Material volume.....	25
	4.6 Gradient distribution.....	26
	4.7 Multiscale geometric (fractal) methods.....	28
	4.7.1 Morphological volume-scale function.....	28
	4.7.2 Relative area.....	29
	4.7.3 Relative length.....	29
	4.7.4 Scale of observation.....	29
	4.7.5 Volume-scale fractal complexity.....	29
	4.7.6 Area-scale fractal complexity.....	29
	4.7.7 Length-scale fractal complexity.....	30
	4.7.8 Crossover scale.....	30

5	Feature parameters	30
5.1	General.....	30
5.2	Type of texture feature.....	31
5.3	Segmentation.....	32
5.4	Determining significant features.....	32
5.5	Section of feature attributes.....	33
5.6	Attribute statistics.....	34
5.7	Feature characterization convention.....	34
5.8	Named feature parameters.....	35
5.8.1	General.....	35
5.8.2	Density of peaks.....	35
5.8.3	Density of pits.....	35
5.8.4	Arithmetic mean peak curvature.....	35
5.8.5	Arithmetic mean pit curvature.....	36
5.8.6	Five-point peak height.....	36
5.8.7	Five-point pit depth.....	36
5.8.8	Ten-point height.....	36
5.9	Additional feature parameters.....	37
5.9.1	General.....	37
5.9.2	Shape parameters.....	37
	Annex A (informative) Multiscale geometric (fractal) methods	40
	Annex B (informative) Determination of areal parameters for stratified functional surfaces	47
	Annex C (informative) Basis for areal surface texture standards — Timetable of events	50
	Annex D (informative) Implementation details	51
	Annex E (informative) Changes made to the 2012 edition of this document	55
	Annex F (informative) Summary of areal surface texture parameters	57
	Annex G (informative) Specification analysis workflow	59
	Annex H (informative) Overview of profile and areal standards in the GPS matrix model	60
	Annex I (informative) Relation with the GPS matrix	61
	Bibliography	62