ISO 5436-1:2000-03 (E)

Geometrical Product Specifications (GPS) - Surface texture: Profile method; Measurement standards - Part 1: Material measures

Contents

Page

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Design requirements 2
4.1 Material 2
4.2 Size of measurement standard 2

5 Types, purposes and metrological characteristics of measurement standards 2
5.1 General 2
5.2 Type A -- Depth measurement standard 2
5.3 Type B -- Tip condition measurement standard 3
5.4 Type C -- Spacing measurement standard 3
5.5 Type D -- Roughness measurement standard 3
5.6 Type E -- Profile coordinate measurement standard 4

6 Measurement standard requirements 4
6.1 Type A -- Depth measurement standard 4
6.2 Type B -- Tip condition measurement standard 5
6.3 Type C -- Spacing measurement standard 6
6.4 Type D -- Roughness measurement standard 7
6.5 Type E -- Profile coordinate measurement standard 8

7 Definition of the measurands for the measurement standards 9
7.1 Type A1 9
7.2 Type A2 10
7.3 Type B2 10
7.4 Type B3 10
7.5 Types C1 to C4, and D 11
7.6 Type E1 11
7.7 Type E2 11

8 Measurement standard certificate 12

Annex A (informative) Relation to the GPS matrix model 13

Bibliography 14