

DIN EN ISO 286-1:2019-09 (E)

Geometrical product specifications (GPS) - ISO code system for tolerance s on linear sizes - Part 1: Basis of tolerances, deviations and fits (ISO 286-1:2010 + Cor 1:2013) (includes Corrigendum :2013)

| Contents | Page |
|---|-------------|
| Foreword | 3 |
| AC European Foreword to Corrigendum AC | 4 |
| Introduction | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions | 6 |
| 3.1 Basic terminology | 7 |
| 3.2 Terminology related to tolerances and deviations..... | 7 |
| 3.3 Terminology related to fits..... | 10 |
| 3.4 Terminology related to the ISO fit system | 14 |
| 4 ISO code system for tolerances on linear sizes..... | 16 |
| 4.1 Basic concepts and designations | 16 |
| 4.2 Designation of the tolerance class (writing rules) | 18 |
| 4.3 Determination of the limit deviations (reading rules)..... | 19 |
| 4.4 Selection of tolerance classes | 31 |
| 5 ISO fit system | 31 |
| 5.1 General..... | 31 |
| 5.2 Generics of fits..... | 32 |
| 5.3 Determination of a fit | 32 |
| Annex A (informative) Further information about the ISO system of limits and fits and former practice | 34 |
| Annex B (informative) Examples of the use of ISO 286-1 to determine fits and tolerance classes..... | 36 |
| Annex C (informative) Relationship to the GPS matrix model..... | 41 |
| Bibliography..... | 43 |