

ISO 129-1:2018-02 (E)

Technical product documentation (TPD) - Presentation of dimensions and tolerances - Part 1: General principles

| Contents | | Page |
|--------------------|---|-------------|
| Foreword | | v |
| Introduction | | vi |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Presentation of dimensions | 3 |
| 4.1 | Presentation rules | 3 |
| 4.1.1 | Dimensions | 3 |
| 4.1.2 | Repeated dimensions | 3 |
| 4.1.3 | Out of scale dimensions | 3 |
| 4.1.4 | Auxiliary dimensions | 3 |
| 4.1.5 | Theoretically exact dimensions | 3 |
| 4.1.6 | Symmetrical dimensions | 4 |
| 4.1.7 | Characters and presentation | 4 |
| 4.2 | Positioning of dimensions | 4 |
| 4.3 | Units of dimensions | 6 |
| 5 | Elements of dimensioning -- Usage | 6 |
| 5.1 | General | 6 |
| 5.2 | Property indicators | 7 |
| 5.3 | Dimension line | 8 |
| 5.4 | Terminators and origin presentation | 11 |
| 5.4.1 | Terminators | 11 |
| 5.4.2 | Origin presentation | 12 |
| 5.5 | Extension line | 13 |
| 5.6 | Leader line | 17 |
| 5.7 | Dimensional values | 17 |
| 5.7.1 | Presentation | 17 |
| 5.7.2 | Placement of dimensional values and symbols | 17 |
| 5.7.3 | Special placement of dimensional values and symbols | 19 |
| 5.8 | Alpha numerical characters and symbols representing dimensional values | 20 |
| 5.8.1 | Alpha numerical characters representing dimensional values | 20 |
| 5.8.2 | Symbols added to dimensional values | 21 |
| 5.9 | Tabular dimensioning | 21 |
| 5.10 | Complementary indication | 22 |
| 6 | Presentation of dimensional tolerances | 22 |
| 6.1 | General | 22 |
| 6.2 | Limit deviations | 22 |
| 6.3 | Limit dimensioning | 24 |
| 7 | Presentation of special dimensions | 24 |
| 7.1 | Arrangement of graphical and letter symbols with dimensional values | 24 |
| 7.2 | Diameters | 26 |
| 7.3 | Radii | 26 |
| 7.3.1 | General | 26 |

| | | |
|---|---|----|
| 7.3.2 | Dimension location of radius centre | 27 |
| 7.3.3 | Semicircle features | 28 |
| 7.3.4 | Combined radii presentation | 28 |
| 7.4 | Spheres | 29 |
| 7.5 | Between | 29 |
| 7.6 | Arcs, chords and angles | 30 |
| 7.7 | Squares | 32 |
| 7.8 | Equally spaced and repeated features | 33 |
| 7.8.1 | Equally spaced features | 33 |
| 7.8.2 | Repeated features | 35 |
| 7.8.3 | Tabulated repeated features | 36 |
| 7.9 | Symmetrical workpieces and views | 37 |
| 7.10 | Presentation of levels | 39 |
| 7.11 | Dimensions of out-of-scale represented features | 40 |
| 7.12 | Auxiliary dimensions | 40 |
| 7.13 | Theoretical exact dimensions | 40 |
| 7.14 | Dimensioning of curved features | 40 |
| 7.14.1 | Curved features defined by radii | 40 |
| 7.14.2 | Curved features defined by coordinate dimensions | 41 |
| 7.15 | Dimensioning of developed views | 43 |
| 7.16 | Dimensioning of thin parts | 43 |
| 7.16.1 | Thickness indication | 43 |
| 7.16.2 | Surface indication | 44 |
| 7.17 | Dimensioning of restricted areas | 45 |
| 7.17.1 | General Rules | 45 |
| 7.17.2 | Dimensioning of restricted areas on surfaces of revolution | 45 |
| 7.17.3 | Dimensioning of restricted areas on other than surfaces of revolution | 46 |
| 8 | Arrangements of dimensions | 47 |
| 8.1 | General | 47 |
| 8.2 | Chain dimensioning | 47 |
| 8.3 | Parallel dimensioning | 47 |
| 8.4 | Running dimensioning | 48 |
| 8.4.1 | General | 48 |
| 8.4.2 | Unidirectional and bidirectional running dimensions | 48 |
| 8.5 | Coordinate dimensioning | 52 |
| 8.5.1 | Cartesian coordinate dimensioning | 52 |
| 8.5.2 | Polar coordinate dimensioning | 54 |
| 8.6 | Combined dimensioning | 55 |
| 9 | Notes and special notations | 56 |
| 9.1 | Flag notes | 56 |
| 9.2 | Indication of textual instructions | 58 |
| Annex A (normative) Relations and dimensions of graphical symbols | | 60 |
| Annex B (informative) Chamfers, countersinks, wedges, cones and screw threads | | 64 |
| Annex C (informative) Former practice | | 67 |
| Bibliography | | 68 |