

ISO 14145-1:2017-12 (E)

Roller ball pens and refills - Part 1: General use

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	2
4.1	Tip classification	2
4.2	Shapes and dimensions of refills	2
4.3	Performance	4
4.3.1	Writing performance	4
4.3.2	Strike through	4
4.3.3	Drying time	4
4.3.4	Reproducibility	4
4.3.5	Water resistance	4
4.3.6	Light resistance	4
4.3.7	Cap-off time	4
4.3.8	Shelf life	4
5	Test equipment and accessories	4
5.1	Write test machine	4
5.2	Performance testing paper	5
5.3	Eraser	5
5.4	Reproducibility apparatus	5
5.5	Light test apparatus	5
6	Testing	5
6.1	Sampling	5
6.2	Climatic conditions for testing	6
6.3	Procedure	6
6.3.1	Writing performance test	6
6.3.2	Strike through test	6
6.3.3	Drying time test	6
6.3.4	Reproducibility test	6
6.3.5	Water resistance test	6
6.3.6	Light resistance test	6
6.3.7	Cap-off time test	7
6.3.8	Shelf life test	7
7	Designation and marking	7
7.1	Designation	7
7.2	Marking	7
8	Test report	7
Bibliography		9