

ISO 27668-1:2017-11 (E)

Gel ink ball pens and refills - Part 1: General use

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	4
4.1	Tip classification	4
4.2	Shapes and dimensions of refills	4
4.3	Performance	5
4.3.1	Writing performance	5
4.3.2	Strike through	5
4.3.3	Drying time	5
4.3.4	Reproducibility	5
4.3.5	Water resistance	6
4.3.6	Light resistance	6
4.3.7	Cap-off time	6
4.3.8	Shelf life	6
5	Test equipment and accessories	6
5.1	Write test machine	6
5.2	Performance testing paper	6
5.3	Eraser	7
5.4	Reproducibility apparatus	7
5.5	Light test apparatus	7
6	Testing	7
6.1	Sampling	7
6.2	Climatic conditions for testing	7
6.3	Procedure	7
6.3.1	Writing performance test	7
6.3.2	Strike through test	8
6.3.3	Drying time test	8
6.3.4	Reproducibility test	8
6.3.5	Water resistance test	8
6.3.6	Light resistance test	8
6.3.7	Cap-off time test	8
6.3.8	Shelf life test	8
7	Designation and marking	9
7.1	Designation	9
7.2	Marking	9
8	Test report	9
Annex A (informative)	Explanatory note on gel ink	10
Bibliography		11