

ISO 1101:2017-02 (E)

Geometrical product specifications (GPS) - Geometrical tolerancing - Tolerances of form, orientation, location and run-out

Contents		Page
Foreword		vi
Introduction		vii
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Basic concepts	4
5	Symbols	6
6	Toleranced features	9
7	Tolerance zones	12
7.1	Tolerance zone defaults	12
7.2	Tolerance zones of variable width	13
7.3	Orientation of tolerance zones for derived features	13
7.4	Cylindrical and spherical tolerance zones	13
8	Geometrical specification indication	14
8.1	General	14
8.2	Tolerance indicator	14
8.2.1	Symbol section	14
8.2.2	Zone, feature and characteristic section	14
8.2.3	Datum section	35
8.3	Plane and feature indicators	35
8.4	Indications adjacent to the tolerance indicator	36
8.4.1	General	36
8.4.2	Toleranced feature identifiers	36
8.4.3	Patterns	38
8.4.4	Adjacent indication sequence	38
8.5	Stacked tolerance indications	38
8.6	Indication of drawing defaults	38
9	Supplementary indications	39
9.1	Indications of a compound or restricted toleranced feature	39
9.1.1	General	39
9.1.2	All around and all over -- Continuous, closed tolerance feature	39
9.1.3	Restricted area toleranced feature	42
9.1.4	Continuous, non-closed toleranced feature	44
9.2	Moveable assemblies	45
10	Theoretically exact dimensions (TED)	46
11	Restrictive specifications	46
12	Projected toleranced feature	48

13	Intersection planes	52
13.1	Role of intersection planes	52
13.2	Features to be used for establishing a family of intersection planes	52
13.3	Graphical language	52
13.4	Rules	52
14	Orientation planes	55
14.1	Role of orientation planes	55
14.2	Features to be used for establishing orientation planes	55
14.3	Graphical language	55
14.4	Rules	55
15	Direction feature	57
15.1	Role of direction features	57
15.2	Features to be used for establishing direction features	59
15.3	Graphical language	59
15.4	Rules	59
16	Collection plane	60
16.1	Role of collection planes	60
16.2	Features to be used for establishing collection planes	61
16.3	Graphical language	61
16.4	Rules	61
17	Definitions of geometrical specifications	61
17.1	General	61
17.2	Straightness specification	61
17.3	Flatness specification	64
17.4	Roundness specification	64
17.5	Cylindricity specification	66
17.6	Line profile specification not related to a datum	67
17.7	Line profile specification related to a datum system	68
17.8	Surface profile specification not related to a datum	70
17.9	Surface profile specification related to a datum	70
17.10	Parallelism specification	71
17.10.1	General	71
17.10.2	Parallelism specification of a median line related to a datum system	72
17.10.3	Parallelism specification of a median line related to a datum straight line	75
17.10.4	Parallelism specification of a median line related to a datum plane	76
17.10.5	Parallelism specification of a set of lines in a surface related to a datum plane	77
17.10.6	Parallelism specification of a planar surface related to a datum straight line	77
17.10.7	Parallelism specification of a planar surface related to a datum plane	78
17.11	Perpendicularity specification	79
17.11.1	General	79
17.11.2	Perpendicularity specification of a median line related to a datum straight line.79	79
	Perpendicularity specification of a median line related to a datum system	80
17.11.4	Perpendicularity specification of a median line related to a datum plane	82
17.11.5	Perpendicularity specification of a planar surface related to a datum straight line	83
17.11.6	Perpendicularity specification of a planar surface related to a datum plane	83
17.12	Angularity specification	84
17.12.1	General	84
17.12.2	Angularity specification of a median line related to a datum straight line	84
17.12.3	Angularity specification for a median line related to a datum system	86
17.12.4	Angularity specification for a planar surface related to a datum straight line	87
17.12.5	Angularity specification for a planar surface related to a datum plane	88
17.13	Position specification	89
17.13.1	General	89
17.13.2	Position specification of a derived point	89
17.13.3	Position specification of a median line	90
17.13.4	Position specification of a median plane	94
17.13.5	Position specification of a planar surface	96

17.14	Concentricity and coaxiality specification	97
17.14.1	General	97
17.14.2	Concentricity specification of a point	97
17.14.3	Coaxiality specification of an axis	98
17.15	Symmetry specification	100
17.15.1	General	100
17.15.2	Symmetry specification of a median plane	100
17.16	Circular run-out specification	101
17.16.1	General	101
17.16.2	Circular run-out specification -- Radial	101
17.16.3	Circular run-out specification -- Axial	103
17.16.4	Circular runout in any direction	104
17.16.5	Circular run-out specification in a specified direction	106
17.17	Total run-out specification	107
17.17.1	General	107
17.17.2	Total run-out specification -- Radial	107
17.17.3	Total run-out specification - Axial	108
Annex A (informative) Deprecated and former practices		110
Annex B (informative) Explicit and implicit rules for geometrical tolerance zones		119
Annex C (informative) Filters		125
Annex D (normative) ISO special specification elements for form		128
Annex E (informative) Filter details		129
Annex F (normative) Relations and dimensions of graphical symbols		142
Annex G (informative) Relation to the GPS matrix model		144
Bibliography		145