

ISO 9177-1:2016-10 (E)

Mechanical pencils for technical drawings - Part 1: Classification, dimensions, performance requirements and testing

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	1
5	Dimensions	5
5.1	Nominal diameter	5
5.2	Bore size of guide pipe (mechanical pencils of push-type F and screw-type S)	5
5.3	Outer diameter of guide pipe	6
6	Performance requirements	6
6.1	General	6
6.2	Clamping force (mechanical pencils of push-types F and L)	6
6.3	Lead position relative to spiral clearance (mechanical pencils of screw-type S)	6
7	Testing	6
7.1	General	6
7.2	Clamping force (mechanical pencils of push-types F and L)	6
7.3	Lead position relative to spiral clearance (mechanical pencils of screw-type S)	7
8	Designation	7