

ISO 25178-605:2014-02 (E)

Geometrical product specifications (GPS) - Surface texture: Areal - Part 605: Nominal characteristics of non-contact (point autofocus probe) instruments

Contents		Page
Foreword		iv
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
3.1	Terms and definitions related to all areal surface texture measurement methods	2
3.2	Terms and definitions related to x- and y-scanning systems	9
3.3	Terms and definitions related to optical systems	11
3.4	Terms and definitions related to optical properties of workpiece	12
3.5	Terms and definitions specific to point autofocus profiling	13
4	Descriptions of the influence quantities	14
4.1	General	14
4.2	Influence quantities	14
	Annex A (informative) General principles	16
	Annex B (informative) Spot size and focal shift	20
	Annex C (informative) Beam offset direction and maximum acceptable local slope	23
	Annex D (informative) Features of an areal surface texture measuring instrument	26
	Annex E (informative) Others: Non-measured point (autofocus error)	28
	Annex F (informative) Relation to the GPS matrix	29
	Bibliography	31