

ISO 10360-9:2013-12 (E)

Geometrical product specifications (GPS) - Acceptance and reverification tests for coordinate measuring systems (CMS) - Part 9: CMMs with multiple probing systems

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols	5
5	Requirements	5
5.1	Multiple probing system errors	5
5.2	Environmental conditions	5
5.3	Operating conditions	6
6	Testing	6
6.1	General	6
6.2	Principle	6
6.3	Measuring equipment	6
6.4	Procedure	9
6.5	Data analysis	10
7	Compliance with specifications	11
7.1	Acceptance tests	11
7.2	Reverification tests	11
8	Applications	11
8.1	Acceptance tests	11
8.2	Reverification tests	12
8.3	Interim checks	12
9	Indication in product documentation and data sheets	12
Annex A (informative) Example of specification sheet		13
Annex B (informative) Relation to the GPS matrix model		16
Bibliography		18