

ISO 16239:2013-11 (E)

Metric series wires for measuring screw threads

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Reference temperature	1
5	Material, hardness, and surface finish	1
6	Nominal diameters of best-size wires	2
6.1	Wires for ISO general purpose metric screw threads (M)	2
6.2	Wires for Unified screw threads (UN)	2
6.3	Wires for Whitworth pipe threads (G, R)	2
6.4	Wires for ISO metric trapezoidal screw threads (Tr)	2
7	Tolerances of wires	4
8	Measurement methods for wires	4
8.1	Measuring the actual diameters of each wire	4
8.2	Determination of the difference of the actual diameters around a wire	4
9	Designation	6