

ISO 13225:2012-05 (E)

Geometrical product specifications (GPS) - Dimensional measuring equipment; Height gauges - Design and metrological characteristics

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Design characteristics	2
4.1 General design and nomenclature	2
4.2 Main dimensions	5
4.3 Types of indicating devices	6
4.4 Protection for field use	10
4.5 Measuring and scribing stylus	10
4.6 Instrument base	10
4.7 Design characteristics (manufacturer's specification)	10
5 Metrological characteristics	11
5.1 General	11
5.2 Operating conditions	11
5.3 Effect of slider locking	11
5.4 Definition of metrological characteristics (limited by MPE)	11
6 Proving of conformance with specifications	12
6.1 General	12
6.2 Measurement standards for the calibration of metrological characteristics	12
7 Marking	12
Annex A (informative) Error tests	14
Annex B (informative) Data sheet (Example)	19
Annex C (informative) Calibration of metrological characteristics	20
Annex D (informative) Relation to the GPS matrix model	21
Bibliography	23