

# ISO 12180-2:2011-04 (E)

## Geometrical product specifications (GPS) - Cylindricity - Part 2: Specification operators

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Complete specification operator .....	2
4.1	General .....	2
4.2	Probing system .....	2
5	Compliance with the specification .....	2
Annex A (informative) Harmonic content of nominally cylindrical workpiece and extraction strategy .....		3
Annex B (informative) Extraction strategies .....		7
Annex C (informative) Relationship to the GPS matrix model .....		10
Bibliography .....		12