

DIN EN 14620-4:2006-12 (E)

Design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and -165 °C - Part 4: Insulation components

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	6
4	Design requirements, performance characteristics, testing and selection of insulating materials	6
4.1	General	6
4.2	Analysis of design requirements	6
4.3	Assessment of the performance characteristics	7
4.4	Testing of materials and systems	10
5	Protection of insulation - water vapour barrier	11
5.1	General	11
5.2	Protective structure formed by the outer tank	11
5.3	Protective cover for external insulation	11
6	Design of insulation system	12
6.1	General	12
6.2	Thermal design	12
6.3	Structural design	13
6.4	Insulation for each tank component	15
6.5	Design for different types of containment	19
7	Installation	19
7.1	Introduction	19
7.2	General requirements	19
7.3	Inspection and testing	20
Annex A (informative)	Insulation materials	21
Annex B (normative)	Test methods	24
Annex C (normative)	Tank bottom insulation - Limit state theory	29
Bibliography		31
Tables	Table A.1 -- Single and double containment tanks	21
	Table A.2 -- Full containment tanks	22
	Table A.3 -- Membrane tanks	23
	Table B.1 -- Testing thermal resistance properties	24
	Table B.2 -- Testing mechanical properties	25

Table B.3 -- Testing temperature resistance	26
Table B.4 -- Testing permeability for/effects of water and water vapour properties	26
Table B.5 -- Testing of material behaviour in presence of product	27
Table B.6 -- Testing chemical properties	27
Table B.7 -- Testing fire resistance/reaction to fire	28