

DIN EN 12115:2021-04 (E)

Rubber and thermoplastics hoses and hose assemblies for liquid or gaseous chemicals - Specification

Contents		Page
European foreword.....		4
Introduction		5
1	Scope	6
2	Normative references.....	7
3	Terms and definitions	8
4	Classification.....	8
5	Couplings and end fittings	8
6	Materials and construction.....	8
6.1	General.....	8
6.2	Lining.....	8
6.3	Cover	9
6.4	Reinforcement.....	9
6.5	Helical wires.....	9
7	Dimensions and tolerances, typical masses	9
7.1	Diameters, thickness, vacuum stability, bend radii and resistance to vacuum.....	9
7.2	Concentricity.....	10
7.3	Length of hose assemblies	10
8	Physical properties of materials used for hoses.....	10
8.1	General.....	10
8.2	Materials used for the lining.....	11
8.3	Material of the helix	12
8.4	Materials of the end fittings and couplings.....	12
9	Performance requirements of hoses and hose assemblies.....	12
10	Electrical properties	13
11	Frequency of testing.....	14
12	Type tests	14
13	Test report.....	14
14	Marking.....	15
14.1	Hoses.....	15
14.2	Hose fittings	15
14.3	Identification of hose assemblies.....	15
15	Storage and admissible storage time	16
Annex A (normative) Test frequency for type tests and routine tests.....		17
Annex B (informative) Production acceptance tests.....		18
Annex C (informative) Couplings and fittings.....		19
Annex D (normative) Crush recovery test (for SD hoses only).....		20
Annex E (normative) Flammability test.....		22
Annex F (informative) Resistance to chemicals conveyed		24
Annex G (informative) Environmental checklist.....		44
Bibliography		46