

DIN EN 13483:2013-09 (E)

Rubber and plastic hoses and hose assemblies with internal vapour recovery for measured fuel dispensing systems - Specification

Contents		Page
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		6
4 Classification		6
5 Materials and construction		6
5.1 Fuel hose		6
5.2 Vapour hose		7
5.3 Vapour tubing		7
5.4 Vapour recovery fuel hose assembly		7
6 Pressure requirements		7
7 Dimensions and tolerances		7
7.1 Diameters and bend radii		7
7.2 Minimum thickness of lining and cover of the fuel hose		8
7.3 Concentricity		8
7.4 Tolerance on cut lengths		8
8 Physical properties		8
8.1 Compounds		8
8.2 Finished hoses/tubing		9
8.3 Hose assembly		11
9 End fittings		11
10 Type tests		12
11 Frequency of testing		13
12 Marking		13
12.1 Hoses		13
12.2 End fittings		13
12.3 Hose assemblies		13
Annex A (normative) Test method for determination of low temperature class resistance at - 30 °C (for normal temperature class) and -40 °C (for low temperature class)		14
A.1 Test piece		14
A.2 Apparatus		14
A.3 Test method		14
Annex B (normative) Test method for pressure requirements of vapour recovery hoses and tubes ..		15
B.1 Principle		15
B.2 Test method		15

Annex C (normative) Test method for determination of change in length due to swelling	16
C.1 Principle	16
C.2 Test method	16
Annex D (normative) Test method for determination of pressure loss	17
D.1 Vapour tubing/hose	17
D.2 Fuel hose	17
Annex E (normative) Method for determination of adhesion between components	18
E.1 Dry adhesion	18
E.2 Adhesion after contact with fuel	18
Annex F (normative) Test method for the determination of low temperature flexibility	19
F.1 Test piece	19
F.2 Apparatus	19
F.3 Test method	19
Annex G (normative) Test method for the determination of rate of fuel permeation	21
G.1 Test piece	21
G.2 Apparatus	21
G.3 Test method	21
Annex H (normative) Test method for flammability	22
H.1 Test piece	22
H.2 Apparatus	22
H.3 Test method	22
Annex I (normative) Test method for the determination of leakage (leak test)	24
Annex J (normative) Test method for fatigue strength under reversed bending stresses (flex test) .	25
J.1 Apparatus and test piece	25
J.2 Test method	25
J.3 Test observations and report	26
Annex K (normative) End-fitting pull-off test	27
K.1 Test piece	27
K.2 Apparatus	27
K.3 Test method	27
Annex L (normative) Test frequency for type tests and routine tests	28
Annex M (informative) Test frequency for production acceptance tests	30
Bibliography	32