

DIN EN 1360:2013-09 (E)

Rubber and plastic hoses and hose assemblies for measured fuel dispensing systems - Specification

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Classification	6
5	Materials and construction	6
6	Pressure requirements	6
7	Dimensions and tolerances	6
7.1	Internal diameters and bend radii	6
7.2	Minimum thickness of lining and cover	7
7.3	Concentricity	7
7.4	Tolerance on cut lengths	7
8	Physical properties	7
8.1	Compounds	7
8.2	Finished hose	9
8.3	Hose assembly	10
9	End fittings	10
10	Type tests	11
11	Frequency of testing	11
12	Marking	11
12.1	Hoses	11
12.2	End fittings	11
12.3	Hose assemblies	12
Annex A (normative)	Test method for determination of low temperature resistance at -30 °C (for normal temperature class) and -40 °C (for low temperature class)	13
A.1	Test piece	13
A.2	Apparatus	13
A.3	Test method	13
Annex B (normative)	Method for the determination of adhesion between components	14
B.1	Dry adhesion	14
B.2	Adhesion after contact with fuel	14
Annex C (normative)	Test method for the determination of low temperature flexibility	15
C.1	Test piece	15

C.2	Apparatus	15
C.3	Test method	15
Annex D (normative) Test method for the determination of fuel permeation		17
D.1	Test piece	17
D.2	Apparatus	17
D.3	Test method	17
Annex E (normative) Test method for flammability		18
E.1	Test pieces	18
E.2	Apparatus	18
E.3	Test method	18
Annex F (normative) End-fitting pull-off test		20
F.1	Test piece	20
F.2	Apparatus	20
F.3	Test method	20
Annex G (normative) Test method for the determination of leakage (leak test)		21
Annex H (normative) Test method for fatigue strength under reversed bending stress (flex test)		22
H.1	Apparatus and test pieces	22
H.2	Test method	22
H.3	Test observations and report	23
Annex I (normative) Test frequency for type tests and routine tests		24
Annex J (informative) Test frequency for production acceptance tests		26
Bibliography		28