

DIN EN 13575:2012-06 (E)

Static thermoplastic tanks for the above ground storage of chemicals - Blow moulded or rotationally moulded polyethylene tanks - Requirements and test methods

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Requirements for materials	5
4.1	Tank	5
4.2	Material	5
5	Design requirements	7
5.1	General	7
5.2	Filling systems	7
5.3	Venting systems	7
5.4	Suction/outlet system	7
5.5	Overfill alarm / overfill prevention system	7
5.6	Contents gauge connection facility	7
6	Requirements for tanks	7
7	Marking, transport, handling and installation of tanks	10
7.1	Marking	10
7.2	Transport and handling	10
7.3	Installation	10
Annex A (informative) Creep curves		11
Annex B (normative) Test methods for determination of material characteristics		13
B.1	Density	13
B.2	Melt flow rate	13
B.3	Tensile properties	13
B.4	Chemical resistance	14
B.5	Weather resistance	16
Annex C (normative) Test methods for determination of tank characteristics		17
C.1	Capacity	17
C.2	Visual inspection	17
C.3	Mass	17
C.4	Wall thickness	17
C.5	Impact	17
C.6	Impact strength at low temperature	17
C.7	Elongation or deformation	18
C.8	Pressure resistance	19
C.9	Leak tightness	20

Annex D (informative) Evaluation of conformity	21
D.1 General	21
D.2 Type testing	21
D.3 Factory production control	22
Annex E (informative) A-deviations	24
Bibliography	27