

DIN EN 14960:2007-02 (E)

Inflatable play equipment - Safety requirements and test methods

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Safety requirements	9
4.1	Materials	9
4.1.1	Fabrics	9
4.1.2	Thread	9
4.1.3	Netting	10
4.1.4	Ropes	10
4.1.5	Zips	10
4.1.6	Dangerous substances and decorative finishes	11
4.2	Design	11
4.2.1	Anchorage	11
4.2.2	Structural Integrity	12
4.2.3	Access/egress	12
4.2.4	Blowers	15
4.2.5	Entrapment	15
4.2.6	Hard objects, sharp angles and edges	20
4.2.7	Electrical installations	20
4.2.8	Siting	20
4.2.9	Containment	23
4.2.10	Wall heights on slopes	24
4.2.11	Run-out	25
4.2.12	Ventilation	25
4.3	Number of users	25
4.4	Supervision	25
5	Test methods and reports	26
6	Information to be provided by the supplier/manufacturer	26
6.1	General product information	26
6.2	Pre-information	26
6.3	Installation information	26
6.4	Operating information	27
6.5	Inspection and maintenance information	27
7	Inspection, maintenance and alteration	28
7.1	Inspection	28
7.1.1	Routine Inspection	28
7.1.2	Annual inspection	28
7.2	Maintenance	29
7.2.1	General	29
7.2.2	Routine maintenance	29
7.2.3	Corrective maintenance	29
7.3	Alteration	29

8	Marking	30
9	Documentation	30
	Annex A (normative) Calculation of number of anchor-points	31
	Annex B (informative) The Beaufort Scale of wind force	32
	Annex C (normative) Test method for grounding	33
	Annex D (normative) Test methods for entrapment	34
D.1	Tolerances	34
D.2	Head and neck entrapment in completely bound openings	35
D.2.1	Probes	35
D.2.2	Procedure	36
D.3	Head and neck entrapment in partially bound and V-shaped openings	36
D.3.1	Apparatus	36
D.3.2	Procedure	37
D.4	Entrapment of clothing	39
D.4.1	Apparatus (Figure D.5)	39
D.4.2	Procedure	40
D.5	Entrapment of fingers	41
	Annex E (normative) Test method for tear strength	42
E.1	Maximum value tongue tear, apparatus	42
E.2	Preparation of test specimens	42
E.3	Conditioning	43
E.4	Preconditioning	43
E.5	Characteristics of test atmospheres	43
E.6	Methods of conditioning	43
E.7	Procedure	44
E.8	Calculation and expression of results	45
E.9	Test report	46
	Bibliography	47