

DIN EN 748:2018-04 (E)

Playing field equipment - Football goals - Functional and safety requirements, test methods (includes Amendment :2018)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Requirements for sizes 7,32 m × 2,44 m and 5,00 m × 2,00 m	4
3.1	Classification	4
3.2	Dimensions	5
3.3	Material	8
3.4	Design	9
3.4.1	Goal frame	9
3.4.2	Nets	9
3.4.3	Ground sockets	10
4	Safety requirements	10
4.1	General requirements	10
4.2	Goal frame	10
4.3	Strength	10
4.4	Stability	11
4.5	Net fixings	11
4.6	Frame entrapment	11
5	Test methods	11
5.1	General	11
5.2	Determination of strength	11
5.3	Determination of stability	11
5.3.1	Testing of Types 1 to 3	11
5.3.2	Stability test Type 4	12
5.4	Strength test for net fixings	13
6	Assembly, installation and maintenance instruction	13
7	Warning label	13
8	Marking	14
Annex A (informative) Example of foundations		15
Annex B (informative) A-Deviation		16
Bibliography		17