DIN EN 748:2018-04 (E)

Playing field equipment - Football goals - Functional and safety requirements, test methods (includes Amendment :2018)

Contents

Page

oreword 3

1 Scope 4

2 Normative references 4

3 Requirements for sizes 7,32 m × 2,44 m and 5,00 m × 2,00 m 4
3.1 Classification 4
3.2 Dimensions 5
3.3 Material 8
3.4 Design 9
3.4.1 Goal frame 9
3.4.2 Nets 9
3.4.3 Ground sockets 10

4 Safety requirements 10
4.1 General requirements 10
4.2 Goal frame 10
4.3 Strength 10
4.4 Stability 11
4.5 Net fixings 11
4.6 Frame entrapment 11

5 Test methods 11
5.1 General 11
5.2 Determination of strength 11
5.3 Determination of stability 11
5.3.1 Testing of Types 1 to 3 11
5.3.2 Stability test Type 4 12
5.4 Strength test for net fixings 13

6 Assembly, installation and maintenance instruction 13

7 Warning label 13

8 Marking 14

Annex A (informative) Example of foundations 15

Annex B (informative) A-Deviation 16

Bibliography 17