

ISO 4210-2:2015-09 (E)

Cycles - Safety requirements for bicycles - Part 2: Requirements for city and trekking, young adult, mountain and racing bicycles

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	2
3	Terms and definitions	2
4	Requirements	2
4.1	Toxicity	2
4.2	Sharp edges	2
4.3	Security and strength of safety-related fasteners	2
4.3.1	Security of screws	2
4.3.2	Minimum failure torque	3
4.3.3	Folding bicycle mechanism	3
4.4	Crack detection methods	3
4.5	Protrusions	3
4.6	Brakes	3
4.6.1	Braking systems	3
4.6.2	Hand-operated brakes	4
4.6.3	Attachment of brake assembly and cable requirements	5
4.6.4	Brake-block and brake-pad assemblies -- Security test	5
4.6.5	Brake adjustment	6
4.6.6	Hand-operated braking-system -- Strength test	6
4.6.7	Back-pedal braking system -- Strength test	6
4.6.8	Braking performance	6
4.6.9	Brakes -- Heat-resistance test	9
4.7	Steering	9
4.7.1	Handlebar -- Dimensions	9
4.7.2	Handlebar grips and plugs	10
4.7.3	Handlebar stem -- Insertion-depth mark or positive stop	10
4.7.4	Handlebar stem to fork steerer -- Clamping requirements	10
4.7.5	Steering stability	11
4.7.6	Steering assembly -- Static strength and security tests	11
4.7.7	Handlebar and stem assembly -- Fatigue test	13
4.8	Frames	13
4.8.1	Suspension-frames -- Special requirements	13
4.8.2	Frame -- Impact test (falling mass)	13
4.8.3	Frame and front fork assembly -- Impact test (falling frame)	14
4.8.4	Frame -- Fatigue test with pedalling forces	14
4.8.5	Frame -- Fatigue test with horizontal forces	14
4.8.6	Frame -- Fatigue test with a vertical force	14
4.9	Front fork	14
4.9.1	General	14
4.9.2	Means of location of the axle and wheel retention	14
4.9.3	Suspension forks -- Special requirements	15
4.9.4	Front fork -- Static bending test	15
4.9.5	Front fork -- Rearward impact test	15
4.9.6	Front fork -- Bending fatigue test plus rearward impact test	15

4.9.7	Forks intended for use with hub- or disc-brakes	16
4.9.8	Tensile test for a non-welded fork	16
4.10	Wheels and wheel/tyre assembly	16
4.10.1	Wheels/tyre assembly -- Concentricity tolerance and lateral tolerance	16
4.10.2	Wheel/tyre assembly -- Clearance	16
4.10.3	Wheel/tyre assembly -- Static strength test	17
4.10.4	Wheels -- Wheel retention	17
4.10.5	Wheels -- Quick-release devices -- Operating features	18
4.11	Rims, tyres, and tubes	18
4.11.1	General	18
4.11.2	Tyre inflation pressure	18
4.11.3	Tyre and rim compatibility	18
4.11.4	Tubular tyres and rims	18
4.11.5	Rim-wear	19
4.11.6	Greenhouse effect test for composite wheels	19
4.12	Front mudguard	19
4.13	Pedals and pedal/crank drive system	19
4.13.1	Pedal tread	19
4.13.2	Pedal clearance	20
4.13.3	Pedal -- Static strength test	21
4.13.4	Pedal -- Impact test	21
4.13.5	Pedal -- Dynamic durability test	21
4.13.6	Drive system -- Static strength test	21
4.13.7	Crank assembly -- Fatigue test	22
4.14	Drive-chain and drive belt	22
4.14.1	Drive-chain	22
4.14.2	Drive belt	22
4.15	Chain-wheel and belt-drive protective device	22
4.15.1	Requirements	22
4.15.2	Chain-wheel disc and drive pulley disc diameter	23
4.15.3	Chain and drive belt protective device	24
4.15.4	Combined front gear-change guide	25
4.16	Saddles and seat-posts	26
4.16.1	Limiting dimensions	26
4.16.2	Seat-post -- Insertion-depth mark or positive stop	26
4.16.3	Saddle/seat-post -- Security test	26
4.16.4	Saddle -- Static strength test	27
4.16.5	Saddle and seat-post clamp -- Fatigue test	27
4.16.6	Seat-post -- Fatigue test	27
4.17	Spoke protector	27
4.18	Luggage carriers	28
4.19	Road test of a fully assembled bicycle	28
4.20	Lighting systems and reflectors	28
4.20.1	General	28
4.20.2	Wiring harness	28
4.20.3	Lighting systems	28
4.20.4	Reflectors	28
4.21	Warning device	29
5	Manufacturer's instructions	29
6	Marking	31
6.1	Requirement	31
6.2	Durability test	31
	Annex A (informative) Steering geometry	32
	Bibliography	33