

DIN EN 14491:2007-08 (E)

Dust explosion venting protective systems

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Venting of enclosures	7
5	Sizing of vent areas	8
5.1	General	8
5.2	Venting of isolated enclosures	8
5.3	Special dust cloud conditions	10
5.4	Protection of pipelines and interconnected enclosures	10
5.5	Protection of buildings	11
5.5.1	General	11
5.5.2	Calculating the vent area	12
5.5.3	Calculation of internal surface area	12
5.6	Influences of vent ducts	13
5.7	Hybrid mixtures	15
6	Positioning of vents	15
7	Supplementary design considerations	15
7.1	General	15
7.2	Explosion effects external to the vent	16
7.2.1	General	16
7.2.2	Flame effects	16
7.2.3	Pressure effects	17
7.2.4	Deflectors	18
7.2.5	Effects of flameless explosion venting devices	19
7.3	Deformation of the vented enclosure	19
7.3.1	Recoil forces	19
7.3.2	Vacuum breakers	20
8	Information for use	21
8.1	Marking	21
8.2	Accompanying documents	21
Annex A (informative) Estimating the L/D ratio when calculating vent areas for elongated enclosures		22
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 94/9/EC		27
Bibliography		29
Figures Figure 1 -- Vent duct design to which Equations (10) to (11) apply		14
Figure 2 -- Vent duct designs to which Equations (10) to (11) do not apply		14

Figure 3 -- Design of a blast deflector plate	19
Figure A.1 -- Cylindrical enclosure with a vent in the roof	23
Figure A.2 -- Cylindrical enclosure with a vent in the side	23
Figure A.3 -- Cylindrical enclosure with a hopper and vented in the roof	24
Figure A.4 -- Cylindrical enclosure with a hopper and vented at the side	24
Figure A.5 -- Rectangular enclosure with a hopper and vented at the side	25
Figure A.6 -- Rectangular enclosure with a hopper and vented at the side, close to the hopper	25
Figure A.7 -- Calculation of a volume of a rectangular hopper	26
Tables Table ZA.1 -- Correspondence between this European Standard and Directive 94/9/EC	27