

ISO/TR 8124-9:2018-06 (E)

Safety of toys - Part 9: Safety aspects related to mechanical and physical properties - Comparison of IS O 8124-1, EN 71-1, and ASTM F963

Contents		Page
Foreword		vii
Introduction		viii
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Comparison of scopes	1
5	Comparison of terms and definitions	5
5.1	General	5
5.2	Analysis of the main differences between the terms and definitions	8
5.2.1	Aquatic toy	8
5.2.2	Asphyxiation and choking	9
5.2.3	Ball	9
5.2.4	Close-to-the-ear toy	9
5.2.5	Electrical cable	9
5.2.6	Hand-held toy	9
5.2.7	Large and bulky toy	10
5.2.8	Marble	10
5.2.9	Paper	10
5.2.10	Projectile	11
5.2.11	Projectile toy with stored energy	11
5.2.12	Projectile toy without stored energy	11
5.2.13	Protective cap, protective cover or protective tip	12
5.2.14	Pull toy	12
5.2.15	Rattle	12
5.2.16	Squeeze toy	12
5.2.17	Yo-yo elastic tether toy	12
6	Comparison of requirements	13
6.1	General	13
6.2	Normal use	13
6.3	Reasonably foreseeable abuse	13
6.4	Material	16
6.4.1	General	16
6.4.2	Fillings	17
6.4.3	Expanding materials	17
6.4.4	Glass and porcelain	17
6.5	Small parts	18
6.5.1	General	18
6.5.2	Small parts exemptions	18
6.5.3	Test requirement for soft-filled toys and soft-filled parts of a toy	19
6.5.4	Test methods	19
6.6	Shape, size and strength of certain toys	20
6.6.1	General	20
6.6.2	Squeeze toys, rattles and certain other toys	22
6.6.3	Small balls	23

6.6.4	Pompons	24
6.6.5	Toy pacifiers	24
6.6.6	Balloons	24
6.6.7	Marbles	24
6.6.8	Hemispheric-shaped toys	25
6.6.9	Suction cups	26
6.6.10	Test templates	26
6.7	Edges	27
6.7.1	General	27
6.7.2	Age range for application of the functional sharp edge exemption	28
6.7.3	Toys assembled by adults	28
6.7.4	Test method	28
6.8	Points	29
6.8.1	General	29
6.8.2	Age range for application of the functional sharp point exemption	30
6.8.3	Electrical conductors	30
6.8.4	Accessible, potentially hazardous sharp point in ASTM F963	30
6.8.5	Test method	30
6.9	Projections	30
6.9.1	General	30
6.9.2	Ends of rigid handlebars	31
6.9.3	Age grade	31
6.9.4	Bath toy projections	31
6.9.5	Protective components	31
6.10	Metal wires and rods	31
6.10.1	General	31
6.10.2	Scope of the metal wires and rods	32
6.10.3	Metal wire flexure test methods	32
6.11	Plastic film or plastic bags in packaging and in toys	33
6.11.1	General	33
6.11.2	Scope of plastic film or plastic bags in packaging and in toys	33
6.11.3	Minimum sheet thickness	33
6.11.4	Thickness of plastic balloons	34
6.11.5	Detached plastic sheeting	34
6.11.6	Perforated plastic film	34
6.11.7	Determination of plastic sheet area	34
6.12	Cords and elastics	35
6.12.1	General	35
6.12.2	Cord thickness	36
6.12.3	Fixed loops of cords or chains	36
6.12.4	Self-retracting cords	36
6.12.5	Toys with cords intended to be strung across a cradle, cot or perambulator	37
6.12.6	Free length of cords	38
6.12.7	Cords and chains on pull-along toys	38
6.12.8	Cords on toy bags	38
6.12.9	Comparison of cords, strings and lines for flying toys	39
6.12.10	Toys with electrical cables	39
6.12.11	Straps intended to be worn fully or partially around the neck	39
6.12.12	Cord warning	39
6.12.13	Test methods	40
6.13	Folding mechanisms	41
6.13.1	General	41
6.13.2	Hinge line clearance	42
6.13.3	Toy pushchairs, perambulators and similar toys	42
6.13.4	Requirement for folding devices having a scissor-like action	43
6.14	Holes, clearances and accessibility of mechanisms	44
6.14.1	General	44
6.14.2	Holes, clearances and accessibility of mechanisms	45
6.14.3	Accessible clearances for moveable segments	45
6.14.4	Chains or belts in ride-on toys	46
6.14.5	Other driving mechanisms	46

6.14.6	Winding keys	46
6.15	Springs	46
6.16	Stability and overload requirements	47
6.16.1	Stability requirements for ride-on toys and seats	47
6.16.2	Overload requirements for ride-on toys and seats	52
6.16.3	Stability of stationary floor toys	54
6.17	Enclosures	55
6.17.1	General	55
6.17.2	Impermeable material	55
6.17.3	Ventilation	55
6.17.4	Closures	56
6.18	Simulated protective equipment, such as helmets, hats and goggles	56
6.19	Projectile toys	57
6.19.1	General	57
6.19.2	General requirements of projectiles	58
6.19.3	Projectile range	58
6.19.4	Impact surface	59
6.19.5	Discharge mechanism	59
6.19.6	Kinetic energy	59
6.19.7	Arrow	63
6.19.8	Mouth-actuated projectile toys	64
6.19.9	Test method	64
6.20	Rotors and propellers	64
6.21	Aquatic toys	65
6.22	Braking	66
6.22.1	General	66
6.22.2	Braking device	66
6.22.3	Free-wheeling facility	67
6.22.4	Brake performance test	67
6.23	Toy bicycles	67
6.23.1	General	67
6.23.2	Braking system	68
6.23.3	Warning	68
6.24	Speed limitation of electrically driven ride-on toys	68
6.24.1	General	68
6.24.2	Seat requirements	69
6.24.3	Determination of maximum design speed of electrically-driven ride-on toys	69
6.25	Toys containing a heat source	70
6.25.1	General	70
6.25.2	Exemption for toys containing a heat source	70
6.25.3	The perspective of toys containing a heat source	71
6.25.4	Temperature rise of heat source	71
6.25.5	Test environment for toys containing a heat source	71
6.26	Liquid-filled toys	71
6.27	Mouth-actuated toys	72
6.28	Toy roller skates, toy inline skates and toy skateboards	72
6.29	Percussion caps	72
6.30	Acoustic requirements	73
6.30.1	General	73
6.30.2	Scope for the acoustic	73
6.30.3	Category	74
6.30.4	Rattle	74
6.30.5	Comparison of the acoustic requirements	74
6.30.6	Test method	74
6.31	Toy scooters	76
6.32	Magnets and magnetic components	77
6.33	Toy-gun marking	79
6.34	Yo-yo elastic tether toys (no reference in ISO 8124-1)	80
6.35	Toys attached to food	80
6.36	Jaw entrapment in handles and steering wheels	80
6.37	Toys comprising monofilament fibres which will cause long hair hazards	81

6.38	Packaging and packaging components (Spherical, egg-shaped or ellipsoidal, and hemispheric-shaped containers)	81
	Annex A (informative) Index of requirements in EN 71-1	82
	Annex B (informative) Index of requirements in ASTM F963	92
	Bibliography	100