

DIN EN 14986:2017-04 (E)

Design of fans working in potentially explosive atmospheres

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	7
3	Terms and definitions	7
4	Requirements for all fans	8
4.1	Ignition hazard assessment	8
4.1.1	General	8
4.1.2	Normal operating conditions	8
4.1.3	Expected malfunction	8
4.1.4	Rare malfunction	8
4.2	Assignment of categories	8
4.3	Temperatures	9
4.3.1	General	9
4.3.2	Maximum surface temperature	9
4.3.3	Temperature of the conveyed atmosphere (flammable or not)	10
4.4	Mechanical design criteria	10
4.4.1	General	10
4.4.2	Clearance between rotating elements and the fan casing	10
4.5	Casing	11
4.5.1	General	11
4.5.2	Gas tightness	11
4.6	Impellers	11
4.7	Materials for rotating and stationary parts of fans	11
4.7.1	General	11
4.7.2	Permissible material pairings	12
4.8	Linings and tip extensions	22
4.9	Vibration	22
4.10	Earthing conducting parts	23
4.11	Electrostatic charges	23
4.12	Electrical equipment	23
4.13	Prevention of deposits inside the fan	23
4.14	Shaft seals	24
4.15	Bearings	24
4.16	Power transmission systems	24
4.17	Clutches and couplings	24
4.18	Brakes and braking systems	24
4.19	Impeller-shaft attachment	24
4.20	Corrosion of fan components	28
4.21	Fire resistance	28
4.22	Protection against foreign particles	28
5	Additional requirements for category 2	28
5.1	General	28
5.2	Impeller-shaft attachment	28
5.3	Vibration	29
5.4	Material pairings	29

6	Category 1 fans for specific use with a gaseous explosive atmosphere as a conveyed atmosphere (flammable or not)	29
6.1	General requirements	29
6.2	Flame arresters	29
6.2.1	General	29
6.2.2	Stabilized burning	29
6.3	Casings	30
6.3.1	General	30
6.3.2	Gas tightness	30
7	Information for use	30
7.1	General	30
7.2	Accompanying documentation	30
7.3	Markings	32
Annex A (normative) Additional requirements for category 1 G fans		33
A.1	General	33
A.2	Flame transmission test	33
A.3	Pressure test	34
Annex B (informative) Classification of requirements for the different categories		35
Annex C (informative) Checklist for verification of the safety requirements and/or protective measures		39
C.1	General	39
C.2	All categories	39
C.3	Category 2 - Gas and dust	40
C.4	Category 1 - Gas	40
Annex D (informative) Examples of types of fans showing ignition minimizing features		41
Annex E (normative) List of significant hazards		46
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/34/EU		50
Bibliography		51