

ISO 8124-1:2014-12 (E)

Safety of toys - Part 1: Safety aspects related to mechanical and physical properties

Contents		Page
Foreword		vii
Introduction		viii
1	Scope	1
2	Normative references	3
3	Terms and definitions	3
4	Requirements	13
4.1	Normal use	13
4.2	Reasonably foreseeable abuse	13
4.3	Material	13
4.3.1	Material quality	13
4.3.2	Expanding materials	13
4.4	Small parts	13
4.4.1	For children under 36 months	14
4.4.2	For children 36 months and over but under 72 months	14
4.5	Shape, size and strength of certain toys	14
4.5.1	Squeeze toys, rattles, fasteners, and certain other toys and components of toys.14 4.5.2	
	Small balls	17
4.5.3	Pompoms	18
4.5.4	Pre-school play figures	18
4.5.5	Toy pacifiers	18
4.5.6	Balloons	19
4.5.7	Marbles	19
4.5.8	Hemispheric-shaped toys	19
4.6	Edges	22
4.6.1	Accessible sharp edges of glass or metal	22
4.6.2	Functional sharp edges	22
4.6.3	Edges on metal toys	23
4.6.4	Edges on moulded toys	23
4.6.5	Edges on exposed bolts or threaded rods	23
4.7	Points	23
4.7.1	Accessible sharp points	23
4.7.2	Functional sharp points	23
4.7.3	Wooden toys	24
4.8	Projections	24
4.8.1	General requirements	24
4.8.2	Special considerations for bath toy projections	24
4.9	Metal wires and rods	24
4.10	Plastic film or plastic bags in packaging and in toys	25
4.11	Cords and elastics	26
4.11.1	Cords and elastics in toys intended for children under 18 months	26
4.11.2	Self-retracting pull cords in toys intended for children under 18 months	26
4.11.3	Cords for pull toys intended for children under 36 months	26
4.11.4	Cords on toy bags	26
4.11.5	Crib or playpen toys and mobiles	26
4.11.6	Crib gyms and similar toys	26
4.11.7	Cords, strings and lines for flying toys	26
4.12	Folding mechanisms	27

4.12.1	Toy pushchairs, perambulators and similar toys	27
4.12.2	Other toys with folding mechanisms	28
4.12.3	Hinge-line clearance	28
4.13	Holes, clearances and accessibility of mechanisms	28
4.13.1	Circular holes in rigid materials	28
4.13.2	Accessible clearances for movable segments	29
4.13.3	Chains or belts in ride-on toys	29
4.13.4	Other driving mechanisms	30
4.13.5	Winding keys	30
4.14	Springs	30
4.15	Stability and overload requirements	31
4.15.1	Stability of ride-on toys and seats	31
4.15.2	Overload requirements for ride-on toys and seats	31
4.15.3	Stability of stationary floor toys	31
4.16	Enclosures	32
4.16.1	Ventilation	32
4.16.2	Closures	32
4.16.3	Toys that enclose the head	33
4.17	Simulated protective equipment, such as helmets, hats and goggles	33
4.18	Projectile toys	33
4.18.1	General	33
4.18.2	Projectiles	34
4.18.3	Projectile toys with stored energy	36
4.18.4	Projectile toys without stored energy	38
4.19	Rotors and propellers	39
4.20	Aquatic toys	40
4.21	Braking	40
4.22	Toy bicycles	40
4.22.1	Instructions for use	41
4.22.2	Determination of maximum saddle height	41
4.22.3	Braking requirements	41
4.23	Speed limitation of electrically driven ride-on toys	42
4.24	Toys containing a heat source	42
4.25	Liquid-filled toys	42
4.26	Mouth-actuated toys	42
4.27	Toy roller skates, toy inline skates and toy skateboards	43
4.28	Percussion caps	43
4.29	Acoustic requirements	43
4.30	Toy scooters	44
4.30.1	General	44
4.30.2	Warnings and instructions for use	44
4.30.3	Strength	44
4.30.4	Stability	44
4.30.5	Adjustable and folding steering tubes and handlebars	44
4.30.6	Braking	45
4.30.7	Wheel size	45
4.30.8	Protruding parts	45
4.31	Magnets and magnetic components	45
4.31.1	Magnetic/electrical experimental sets intended for children 8 years and over	45
4.31.2	All other toys with magnets and magnetic components	45
5	Test methods	46
5.1	General	46
5.2	Small parts test	47
5.3	Test for shape and size of certain toys	48
5.4	Small balls test	49
5.5	Test for pompoms	50
5.6	Test for pre-school play figures	50
5.7	Accessibility of a part or component	50
5.7.1	Principle	50
5.7.2	Apparatus	51
5.7.3	Procedure	51

5.8	Sharp-edge test	52
5.8.1	Principle	52
5.8.2	Apparatus	52
5.8.3	Procedure	53
5.9	Sharp-point test	54
5.9.1	Principle	54
5.9.2	Apparatus	54
5.9.3	Procedure	55
5.10	Determination of thickness of plastic film and sheeting	55
5.10.1	General	55
5.10.2	Apparatus	55
5.10.3	Procedure	55
5.11	Test for cords	56
5.11.1	Determination of cord thickness	56
5.11.2	Self-retracting pull cords	56
5.11.3	Electric resistance of cords	56
5.12	Stability and overload tests	56
5.12.1	General	56
5.12.2	Sideways stability test, feet available for stabilization	56
5.12.3	Sideways stability test, feet unavailable for stabilization	57
5.12.4	Fore and aft stability test	57
5.12.5	Overload test for ride-on toys and seats	58
5.12.6	Stability test of stationary floor toys	58
5.13	Test for closures and toy chest lids	58
5.13.1	Closures	58
5.13.2	Toy chest lids	58
5.14	Impact test for toys that cover the face	59
5.15	Kinetic energy and wall impact test	59
5.15.1	Kinetic energy of projectiles	59
5.15.2	Wall impact test for projectiles	62
5.16	Free-wheeling facility and brake performance test	62
5.16.1	Determination of free-wheeling facility	62
5.16.2	Brake performance for mechanically or electrically powered ride-on toys other than toy bicycles	63
5.16.3	Brake performance for toy bicycles	63
5.17	Determination of speed of electrically driven ride-on toys	63
5.18	Determination of temperature increases	64
5.19	Leakage of liquid-filled toys	64
5.20	Durability of mouth-actuated toys	64
5.21	Expanding materials	64
5.22	Folding or sliding mechanisms	65
5.22.1	Loads	65
5.22.2	Toy pushchairs and perambulators	65
5.22.3	Other toys with folding mechanisms	66
5.23	Washable toys	66
5.24	Reasonably foreseeable abuse tests	66
5.24.1	General	66
5.24.2	Drop test	67
5.24.3	Tip-over test for large and bulky toys	67
5.24.4	Dynamic strength test for wheeled ride-on toys other than toy scooters	67
5.24.5	Torque test	67
5.24.6	Tension test	68
5.24.7	Compression test	71
5.24.8	Flexure test	71
5.25	Determination of sound pressure levels	72
5.25.1	Installation and mounting conditions	72
5.25.2	Measurement procedure	73
5.26	Static strength for toy scooters	77
5.27	Dynamic strength for toy scooters	78
5.27.1	Principle	78
5.27.2	Load	78
5.27.3	Procedure	79

5.28	Brake performance for toy scooters	80
5.28.1	Toy scooters with handbrake	80
5.28.2	Toy scooters with foot brake	81
5.29	Strength of toy scooter steering tubes	81
5.29.1	Resistance to downward forces	81
5.29.2	Resistance to upward forces	82
5.30	Resistance to separation of handlebar	82
5.31	Tension test for magnets	83
5.31.1	Principle	83
5.31.2	Toys with magnets or magnetic components	83
5.31.3	Toys that contain one magnet only and a mating metal component	84
5.31.4	Toys that contain one magnet only and no mating metal component	84
5.32	Magnetic flux index	84
5.32.1	General	84
5.32.2	Principle	84
5.32.3	Apparatus	84
5.32.4	Procedure	84
5.32.5	Calculation of magnetic flux index	85
5.33	Impact test for magnets	85
5.34	Soaking test for magnets	85
5.35	Determination of projectile range	86
5.36	Tip assessment of rigid projectiles	87
5.37	Length of suction cup projectiles	87
Annex A (informative) Age-grading guidelines		89
Annex B (informative) Safety-labelling guidelines and manufacturer's markings		92
Annex C (informative) Design guidelines for toys attached to cribs or playpens		98
Annex D (informative) Toy gun marking		99
Annex E (informative) Rationale		100
Annex F (informative) Bath toy projection design guidelines		119
Bibliography		120