ISO 14119:2013-10 (E)

Safety of machinery - Interlocking devices associated with guards - Principles for design and selection

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Operating principles and typical forms of interlocking devices associated with guards 6
4.1 General 6
4.2 Principles of guard interlocking without guard locking 8
4.3 Principles of guard interlocking with guard locking 8

5 Requirements for the design and the installation of interlocking devices with and without guard locking 11
5.1 General 11
5.2 Arrangement and fastening of position switches 11
5.3 Arrangement and fastening of actuators 12
5.4 Actuation modes of interlocking devices 12
5.5 Interface to control systems 13
5.6 Mechanical stop 13
5.7 Additional requirements on guard locking devices 13

6 Selection of an interlocking device 18
6.1 General 18
6.2 Selection of a guard locking device 19
6.3 Environmental conditions considerations 21

7 Design to minimize defeat possibilities of interlocking devices 21
7.1 General 21
7.2 Additional measures to minimize defeat possibilities of interlocking devices 23

8 Control requirements 26
8.1 General 26
8.2 Assessment of faults 26
8.3 Prevention of common cause failures 27
8.4 Release of guard locking device 29
8.5 Fault exclusion 29
8.6 Logical series connection of interlocking devices 29
8.7 Electrical and environmental conditions 30

9 Information for use 30
9.1 General 30
9.2 Information for use given by the manufacturer of interlocking devices 30
9.3 Information for use given by the manufacturer of the machine 32

Annex A (informative) Type 1 interlocking device -- Examples 33

Annex B (informative) Type 2 interlocking device -- Examples 38

Annex C (informative) Type 3 interlocking device -- Example 43

Annex D (informative) Type 4 interlocking devices -- Examples 45

Annex E (informative) Examples of other interlocking devices 48

Annex F (informative) Example of guard locking devices 49

Annex G (informative) Application examples of interlocking devices used within a safety function . 55

Annex H (informative) Motivation to defeat interlocking device 61

Annex I (informative) Examples for maximum static action forces 66

Bibliography 68